JUKI

1-Needle, Lockstitch Sewing Machine With Vertical Edge Trimmer

高速一本針本縫メス付ミシン

DLM-5200

1-Needle, Lockstitch Sewing Machine With Vertical Edge Trimmer (Front Type)

高速一本針本縫メス付ミシン(前メス方式)

DLM-5210

PARTS LIST

19514306
No.0380-00

From the library of: Diamond Needle Corp

HOW TO MAKE USE OF THIS PARTS LIST
パーツリストの見方

1. The part numbers of parts shown in the figure indicate the corresponding numbers (Ref. No.) shown by the Index.
図に示された部品の品番は、図にふられているNo(Ref.No)に対応するインデックスによって、その品番がわかります。

2. Explanation of codes
記号の説明

1) Codes on the "Note" column
"注記" 欄の記号

① ☆ ..... means this part is changed from the previous parts list.
前回のパーツリストに対して今回変更された部品を意味します。

② #01 ..... refer to the "Note" explanation at bottom of page.
◇01 ページ下の "注記" の説明を参照して下さい。

2) Codes on the "E.C. (Engineering change)" column
"変更年月" 欄の記号

① A.10/83.... Added from October, 1983
1983年10月より追加された。

② D.10/83 .... Obsoleted from October, 1983
1983年10月より削除された。

③ When previous parts (Obsoleted part) and new parts (Added parts) are not interchangeable with each other:
部品の互換性がない変更の場合

In this case, even obsoleted part (D.) can be ordered with the obsoleted part number, so select the parts with changed dates and place your orders.
この場合は削除(D)された品番でもご注文できますから、変更年月により、いずれかの部品を選択してご注文下さい。

Example (例)

Ref. No.	Note 注記	Part No. 品番	Description	E.C. 変更年月	品名	Amt. Req. 数量
1	☆	B1401-100-000	Needle bar	D.10/83	ハリボー	–
1-1	☆	B1401-100-000-A	Needle bar	A.10/83	ハリボー	1
2	☆	B1105-200-000	Frame cover	D.10/83	B1105-300-000	–
	☆	B1105-300-000	Frame cover	A.10/83	フレームカバー	1

④ In case when previous parts and new part are interchangeable with each other:
部品の互換性がある場合の変更

In this case the new part number is replaced on the " 品名 (Japanese)" column of the previous parts, so please order by the new part number.
この場合は、旧部品の和文品名欄にそれにかわる新しい品番が記入してありますので、新しい品番でご注文下さい。

⑤ C.10/83

1	☆	B1105-500-000	Frame cover	C.10/83	~~B1105-600-000~~	1
		Correct No. 正しい品番			Wrong No. 誤まり品番	

Please order by the correct part number.
正しい品番でご注文下さい。

⑥ M.10/83 ..... The amount required is changed from October, 1983
The new amount required is shown in the "Amt. Req". column.
1983年10月より数量が変更になった。この場合数量欄には新しい数量が表示してあります。

3) Codes on the "Amt. Req." column
"数量" 欄の記号

① 2 ..... Indicates amount required is 2.
数量、2個を表わします。

② 2.0 ..... Indicates length in meters. (unit is meter)
長さ、2メートルを表わします。(単位はメートルです)

③ – ..... Indicates parts obsoleted from the parts list.
このパーツリストから削除された部品です。

④ (1)..... Indicates sub parts which construct the assembly part.
Assembly part is shown as "asm." and クミ in Japanese, in the "Description" column.
組部品を構成している子部品を表わします。組部品は品名欄に英文で "asm." 和文でクミと表示してあります。

When Ordering The Spare Parts:

In order to ensure that we deliver the correct parts to you, please clearly state when ordering the corresponding PART NUMBER (ex. B1109-012-A00) and also the PARTS LIST NUMBER (ex. 0010-01, given at the top right of the cover) or the MACHINE SERIAL NUMBER, because there are some parts which have been changed.

補用部品注文の際のご注意

このパーツリストに記載されている補用部品をご注文の際は、部品の番号(例えば、B1109-012-A00)でご注文下さい。合わせて、ご覧のパーツリストの管理番号(表紙右上、例えば、No.0010-01)又は、機械番号をご連絡頂ければ幸いです。又、改良のため部品の一部が変更になる場合がありますのでご了承下さい。

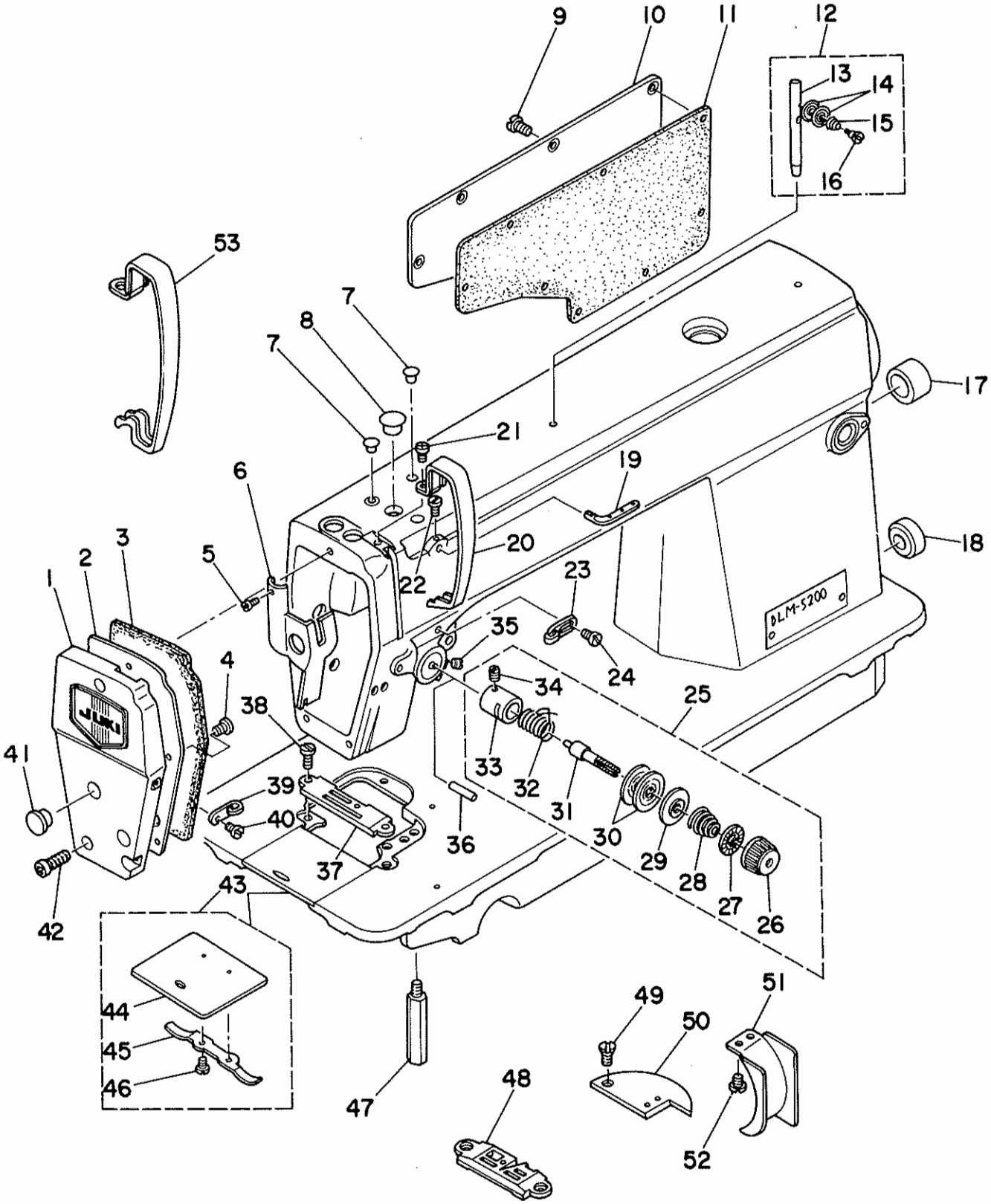
From the library of: Diamond Needle Corp

CONTENTS
目　　次

1. FRAME & MISCELLANEOUS COVER COMPONENTS 1
頭部外装関係
2. MAIN SHAFT COMPONENTS 3
上軸関係
3. UPRIGHT SHAFT & HOOK DRIVING SHAFT COMPONENTS 5
立軸・下軸関係
4. HAND LIFTER COMPONENTS 7
押え上げ関係
5. FEED MECHANISM COMPONENTS 9
送り関係
6. KNIFE COMPONENTS 11
メス関係
7. OIL LUBRICATION COMPONENTS 13
給油関係
8. OIL RESERVOIR COMPONENTS 15
油溜関係
9. BELT COVER & BOBBIN WINDER COMPONENTS 17
ベルトカバー・糸巻関係
10. THREAD STAND COMPONENTS 18
糸立装置関係
11. FOLDER COMPONENTS (EXCLUSIVE PARTS FOR DLM-5210) 19
バインダー関係 (DLM-5210 専用部品)
12. TABLE OF EXECHANGING GAUGES FOR DLM-5200 20
ＤＬＭ－５２００ゲージ一覧表
13. TABLE OF EXECHANGING GAUGES FOR DLM-5210 20
ＤＬＭ－５２１０ゲージ一覧表
NUMERICAL INDEX OF PARTS 21
索引

From the library of: Diamond Needle Corp

1. FRAME & MISCELLANEOUS COVER COMPONENTS
頭部外装関係



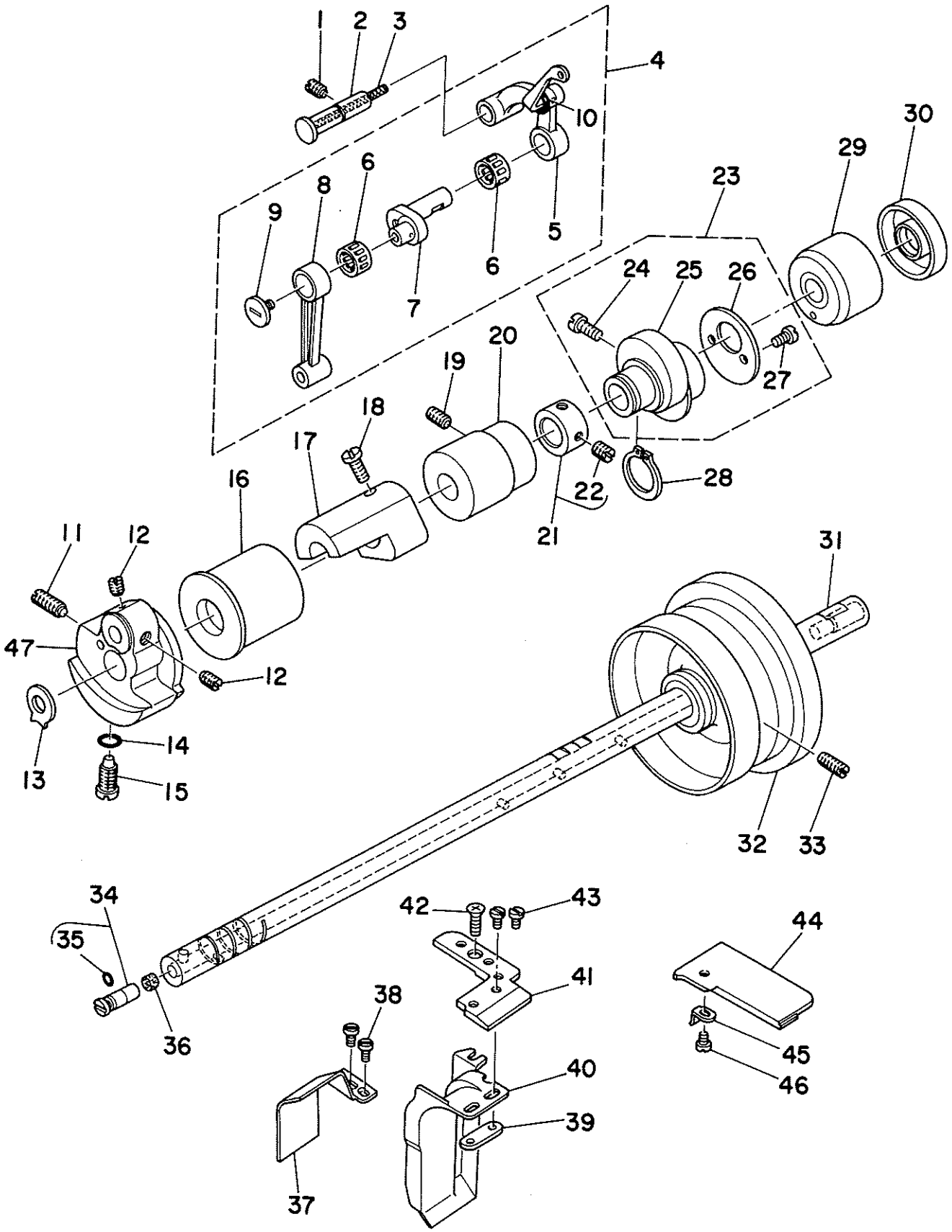
From the library of: Diamond Needle Corp

REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		113-30552	FACE PLATE ASM.	ﾒﾝｲﾀ ｸﾐ	1
2		110-00304	FACE PLATE GASKET	ﾒﾝｲﾀﾊﾟｯｷﾝ	1
3		SS-6080410-SP	SCREW 1/8-44 L=4	ﾋﾗﾈｼﾞ 1/8-44 L=4	1
4		SS-1110840-SP	SCREW 11/64-40 L=8	ｻﾗﾈｼﾞ 11/64-40 L=8	3
5		SS-6080410-SP	SCREW 1/8-44 L=4	ﾋﾗﾈｼﾞ 1/8-44 L=4	1
6		110-00858	ARM OIL SHIELD ASM.	ﾒﾝﾌﾞﾕﾎﾞｳﾊﾞﾝ ｸﾐ	1
7		TA-0850604-R0	RUBBER PLUG	ﾄﾒｾﾝ	2
8		TA-1250705-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
9		SS-4120915-SP	SCREW 12/64-28 L=9	ﾅﾍﾞﾈｼﾞ 3/16-28 L=9	8
10		110-00510	SIDE PLATE	ﾏﾄﾞｲﾀ	1
11		110-00619	GASKET	ﾏﾄﾞｲﾀ ﾊﾟｯｷﾝ	1
12		B1113-155-0A0	NEEDLE THREAD GUIDE PIN ASM.	ｲﾄｱﾝﾅｲﾎﾞｰ ｸﾐ	1
13		B1113-155-000	NEEDLE THREAD GUIDE PIN	ｲﾄｱﾝﾅｲﾎﾞｰ	(1)
14		B3148-123-000	TENSION DISC	ｲﾄｱﾝﾅｲ ｻﾗ	(2)
15		B3149-123-A00	TENSION SPRING	ｲﾄｱﾝﾅｲ ｻﾗ ﾊﾞﾈ	(1)
16		SD-0380552-SL	HINGE SCREW D=3.8 H=5.5	ﾀﾞﾝﾈｼﾞ D=3.8 H=5.5	(1)
17		TA-2000502-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
18		TA-2101002-R0	RUBBER PLUG	ﾄﾒｾﾝ	1
19		110-18702	THREE-HOLE THREAD EYELET	ﾐﾂﾒｲﾄｶｹ	1
20		110-00700	THREAD TAKE-UP LEVER COVER	ﾃﾝﾋﾞﾝｶﾊﾞｰ	1
21		SS-4120615-SP	SCREW 3/16-28 L=6	ﾅﾍﾞﾈｼﾞ 3/16-28 L=6	1
22		SS-4120615-SP	SCREW 3/16-28 L=6	ﾅﾍﾞﾈｼﾞ 3/16-28 L=6	1
23		110-18504	ARM THREAD GUIDE A	ｱｰﾑｲﾄｱﾝﾅｲ A	1
24		110-01500	SCREW	ｱｰﾑ ｲﾄｱﾝﾅｲ A ﾄﾒﾈｼﾞ	1
25		110-18959	THREAD TENSION ASM.	ｲﾄﾁｮｳｼ ｸﾐ	1
26		110-18900	TENSION NUT	ｲﾄﾁｮｳｼﾅｯﾄ	(1)
27		B3120-125-000	TENSION DISC STOPPER	ｲﾄﾁｮｰｼｻﾗ ｶｲﾃﾝﾄﾞﾒ	(1)
28		B3129-012-A00	TENSION SPRING	ｲﾄﾁｮｰｼﾊﾞﾈ A	(1)
29		B3132-552-000	TENSION DISC HOLDER	ｲﾄﾁｮｰｼ ｻﾗｵｻｴ	(1)
30		B3126-012-000	TENSION DISC	ｲﾄﾁｮｰｼｻﾗ	(2)
31		B3115-552-000	TENSION POST	ｲﾄﾁｮｰｼ ﾎﾞｰ	(1)
32		B3128-012-000	TAKE-UP SPRING	ｲﾄﾄﾘﾊﾞﾈ	(1)
33		B3111-552-B00	TENSION POST SOCKET	ｲﾄﾁｮｰｼ ﾎﾞｰﾀﾞｲ	(1)
34		SS-8090670-SP	SCREW 9/64-40 L= 5.5	ﾄﾒﾈｼﾞ 9/64-40 L=5.5	(1)
35		SS-8150710-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	1
36		B3118-552-E00	THREAD RELEASE PIN	ﾋﾟﾝ	1
37		B1190-522-S00	GAUGE PLATE 1/8 S	ｹﾞｰｼﾞ 1/8 S	1
38		SS-2110915-SP	SCREW 11/64-40 L=6.8	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.5	2
39		113-31402	THREAD GUIDE B	ｱｰﾑ ｲﾄｱﾝﾅｲ B	1
40		SS-6110610-TP	SCREW 11/64-40 L=6	ﾋﾗﾈｼﾞ 11/64-40 L=6	1
41		TA-1250406-R0	RUBBER PLUG	ﾄﾒｾﾝ D=12.5 L=4	2
42		SS-4121615-SP	SCREW	ﾅﾍﾞﾈｼﾞ	3
43		110-01658	BED SLIDE ASM.	ｽﾍﾞﾘｲﾀ (ｸﾐ)	1
44		B1110-012-000	SLIDE PLATE	ｽﾍﾞﾘｲﾀ	(1)
45		110-01609	BRED SLIDE SPRING	ｽﾍﾞﾘｲﾀ ﾊﾞﾈ	(1)
46		SS-6060210-SP	SCREW 3/32-56 L= 1.9	ﾋﾗﾈｼﾞ 3/32-56 L=1.9	(2)
47		110-01104	BED SCREW STUD	ﾍﾞｯﾄｼﾁｭｳ	4
48	#01	B1190-523-000	GAUGE PLATE	ﾏｴﾒｽ ｹﾞｰｼﾞ	1
49	#01	SS-2110915-SP	SCREW 11/64-40 L=6.8	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.5	1
50	#01	113-40304	THROAT PLATE	ﾊﾘｲﾀ	1
51	#01	B1191-523-000	WASTE MATERIAL GUARD	ﾊﾘｲﾀ ｷﾘｸｽﾞｶﾊﾞｰ	1
52		SS-4080310-SP	SCREW 1/8-44 L=3.4	ﾅﾍﾞﾈｼﾞ 1/8-44 L=3.4	2
53	#02	111-41801	THREAD TAKE UP LEVER COVER	ﾃﾝﾋﾞﾝ ｶﾊﾞｰ	1

Note(注記)#01.....For DLM-5210 (A, Specitication) DLM-5210用 (A仕様)
#02.....For JE JE用

From the library of: Diamond Needle Corp

2. MAIN SHAFT COMPONENTS
上軸関係



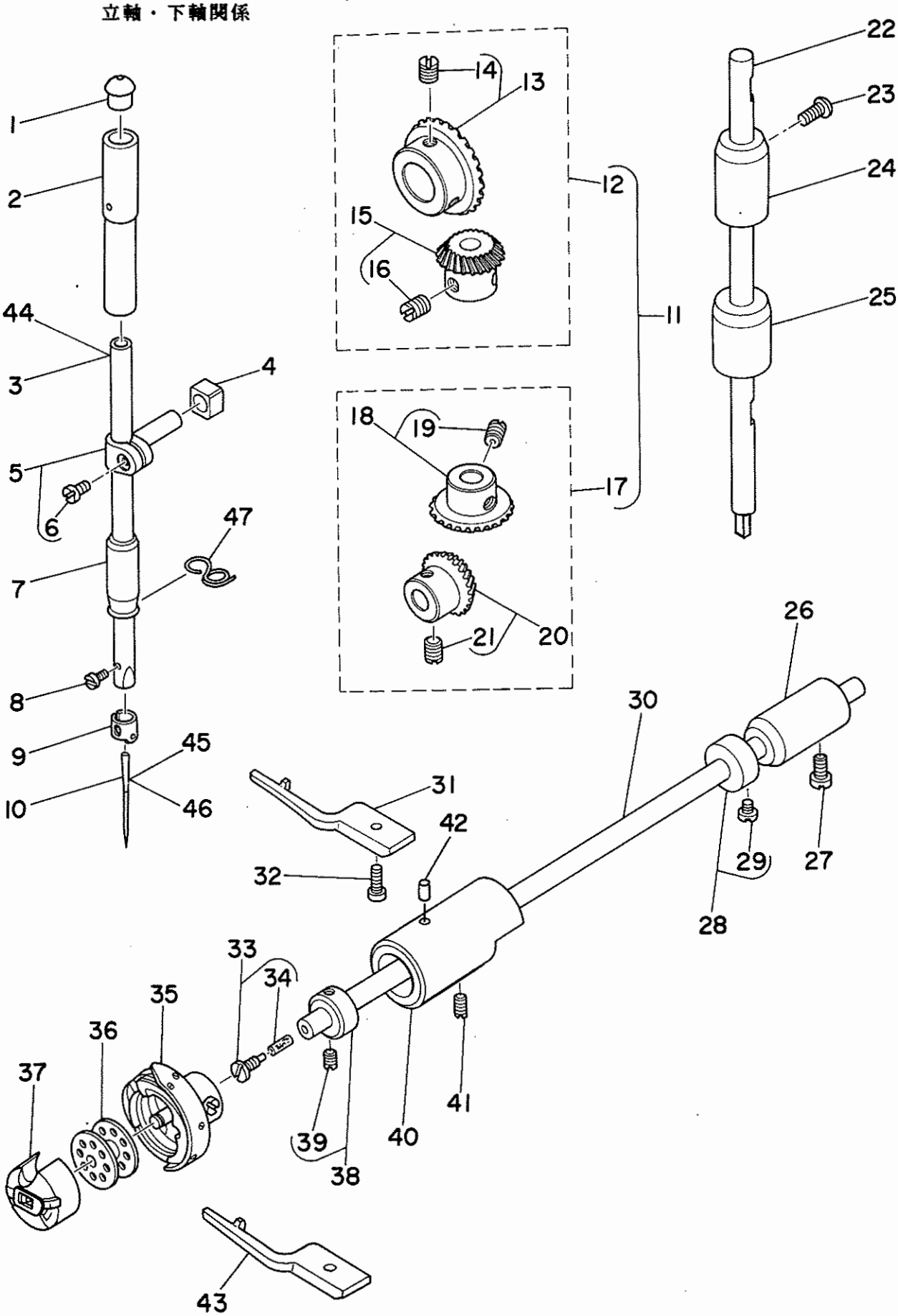
From the library of: Diamond Needle Corp

REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		SS-8151150-SP	SCREW 15/64-28 L=10.5	ﾄﾒﾈｼﾞ 15/64-28 L=10.5	1
2		110-17209	THREAD TAKE-UP CRANK SHAFT	ﾃﾝﾋﾟﾝｻｻｴｼﾞｸ	1
3		CQ-3500000-F0	OIL FELT	ﾕｼﾝ	0.1
4		110-39070	THREAD TAKE-UP LEVER ASM.	ﾘﾝｸﾃﾝﾋﾟ ｸﾐ	1
5		110-39062	THREAD TAKE-UP LEVER ASM.	ﾘﾝｸﾃﾝﾋﾟﾝ ｸﾐ	(1)
6	#01	B1905-541-B00	NEEDLE BEARING, B	ﾃﾝﾋﾟﾝ ﾆｰﾄﾞﾙﾍﾞｱﾘﾝｸﾞ	(1)
7		110-05204	NEEDLE BAR CRANK	ﾊﾘﾎﾞｳｸﾗﾝｸ	(1)
8		B1408-552-000	NEEDLE BAR CRANK ROD	ﾊﾘﾎﾞｰ ｸﾗﾝｸﾛｯﾄﾞ	(1)
9		B1903-552-000	END SCREW LEFT	ﾋﾀﾞﾘﾈｼﾞ	(1)
10		B1909-505-000	RUBBER	ﾃﾝﾋﾟﾝｱﾌﾞﾗｷﾘｺﾞﾑ	(1)
11		SS-8681650-TP	SCREW 9/32-28 L=16	ﾄﾒﾈｼﾞ 9/32-28 L=16	1
12		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	1
13		B1212-552-A00	COUNTERWEIGHT PROTECTING PLATE	ｳﾘｱｲｵﾓﾘ ﾎｺﾞｲﾀ	1
14		R0-0442401-00	RUBBER RING	Oﾘﾝｸﾞ	1
15		SS-7681650-TP	SCREW 9/32-28 L=16	ﾏﾙﾋﾗﾈｼﾞ 9/32-28 L=16	1
16		113-49107	BUSHING, FRONT	ｳﾜｼﾞｸ ﾏｴﾒﾀﾙ	1
17		B1177-522-000	BALANCER	ﾊﾞﾗﾝｻｰ	1
18		SS-7150940-SP	SCREW 15/64-28 L=9	ﾏﾙﾋﾗﾈｼﾞ 15/64-28 L=9	2
19		SS-8150912-TH	SCREW	ﾄﾒﾈｼﾞ	1
20		110-02300	BUSHING, INTERMEDIATE	ｳﾜｼﾞｸﾅｶﾒﾀﾙ	1
21		CS-147121A-SH	THRUST COLLAR ASM. D=14.72 W=12	ｽﾗｽﾄｳｹ D=14.72 W=12 ｸﾐ	1
^2		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	(2)
_3		110-08059	FEED DRIVE ECCENTRIC CAM ASM.	ｵｸﾘﾍﾝｼﾝｶﾑ ｸﾐ	1
24		SS-6661110-SP	SCREW 1/4-40 L=11	ﾋﾗﾈｼﾞ 1/4-40 L=11	(2)
25		110-08000	FEED DRIVE ECCENTRIC CAM	ｵｸﾘﾍﾝｼﾝｶﾑ	(1)
26		110-08109	THRUST COLLAR	ｵｸﾘﾍﾝｼﾝｶﾑ ｽﾗｽﾄｳｹ	(1)
27		SS-6090670-TP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 6=6	(2)
28		RC-1850001-KP	SNAP RING 18.5	Cｶﾞﾀﾄﾒﾜ 18.5	1
29		110-02409	MAIN SHAFT BUSHING, REAR	ｳﾜｼﾞｸｳｼﾛﾒﾀﾙ	1
30		110-02508	OIL SEAL	ﾒﾀﾙ ｵｲﾙｼｰﾙ	1
31		113-49008	MAIN SHAFT	ｳﾜｼﾞｸ	1
32		110-02607	HAND WHEEL	ﾊｽﾞﾐｸﾙﾏ	1
33		SS-8151550-SP	SCREW 15/64-28 L=15	ﾄﾒﾈｼﾞ 15/64-28 L=15	2
?4		B1213-552-0A0-A	OIL AMOUNT ADJUSTING PIN ASM.	ｸﾗﾝｸ ﾕﾘﾖｰﾁﾖｰｾﾂﾋﾟﾝ ｸﾐ	1
_5		R0-0291801-00	RUBBER RING	Oﾘﾝｸﾞ	(1)
36		110-02904	ROLLER FELT	ﾒﾝﾌﾞﾕﾘﾖｳ ﾁﾖｳｾﾂﾌｴﾙﾄ	1
37		113-46400	WASTE MATERIAL GUIDE	ﾇﾉｸｽﾞ ｶﾞｲﾄﾞ	1
38		SS-4080310-SP	SCREW 1/8-44 L=3.4	ﾅﾍﾞﾈｼﾞ 1/8-44 L=3.4	2
39		B1193-530-000	WASTE MATERIAL GUARD PLATE	ﾇﾉｸｽﾞｶﾊﾞｰ ﾄﾒｲﾀ	1
40		113-46905	WASTE MATERIAL GUARD, E	ﾊﾘｲﾀ ﾇﾉｸｽﾞ ｶﾊﾞｰ E	1
41		113-46004	NEEDLE PLATE, A	ﾊﾘｲﾀ A	1
42		SS-2110915-SP	SCREW 11/64-40 L=6.8	ﾏﾙｻﾗﾈｼﾞ 11/64-40 L=8.5	2
3		SS-4080310-SP	SCREW 1/8-44 L=3.4	ﾅﾍﾞﾈｼﾞ 1/8-44 L=3.4	2
44		B1115-530-00F	THROAT PLATE COVER F	ﾊﾘｲﾀﾌﾀ F	1
45		B1115-522-000-A	OPEN COVER SPRING	ﾊﾘｲﾀ ｶｲﾍｲﾌﾀ ﾊﾞﾈ	1
46		SS-6080320-SP	SCREW 1/8-44 L= 2.5	ﾋﾗﾈｼﾞ 1/8-44 L=2.5	1
47		113-31154	COUNTERWEIGHT ASM.	ｳﾘｱｲｵﾓﾘ ｸﾐ LH	1

Note(注記)#01.....Selective part (A～D)　　選択部品 (A～D)

From the library of: Diamond Needle Corp

3. UPRIGHT SHAFT & HOOK DRIVING SHAFT COMPONENTS
立軸・下軸関係



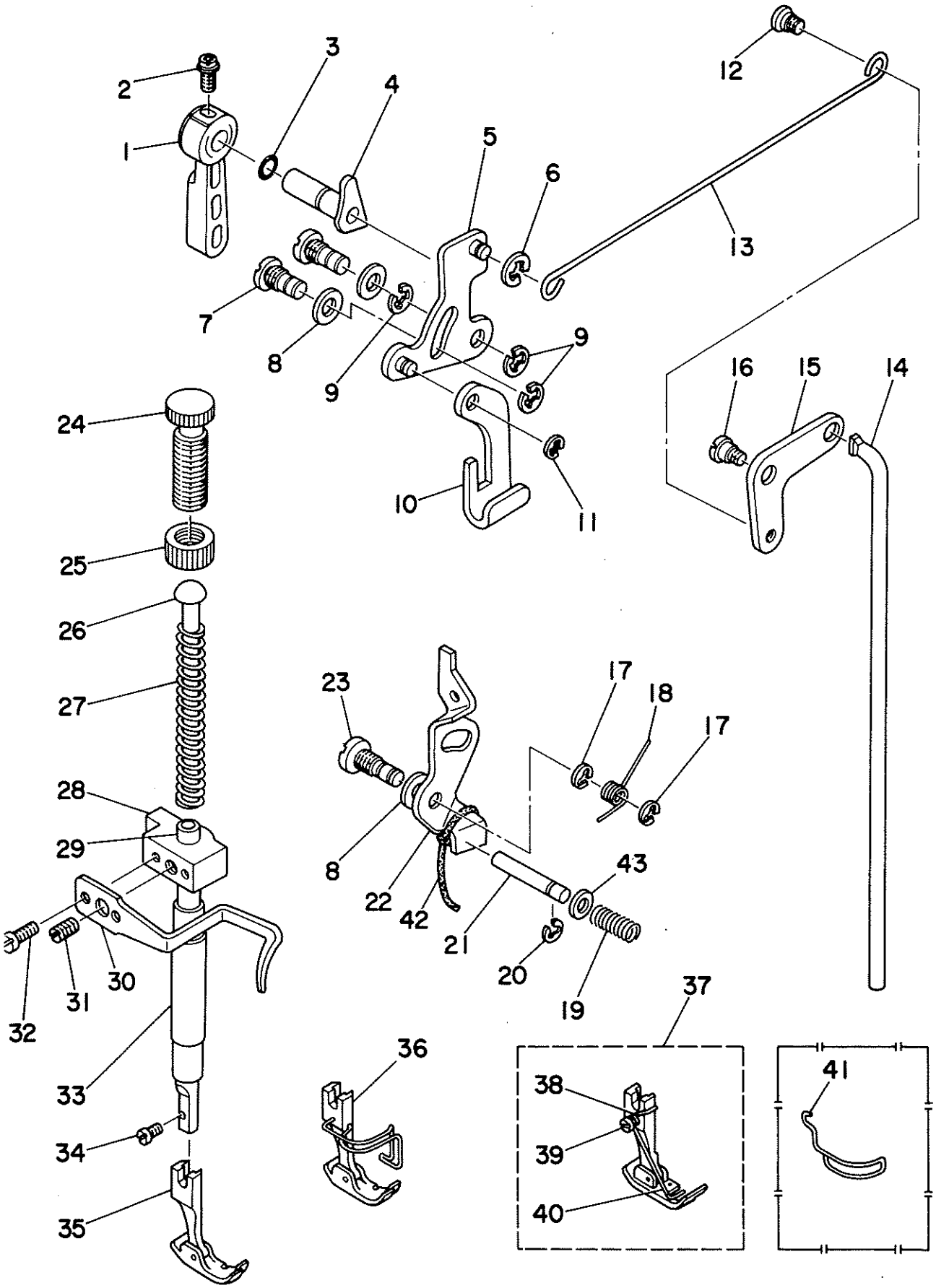
From the library of: Diamond Needle Corp

REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		B1405-012-000	CAP	ｷｬｯﾌﾟ	1
2		B1402-552-000-A	NEEDLE BAR BUSHING, UPPER	ﾊﾘﾎﾞｰ ｳﾜﾒﾀﾙ	1
3		B1401-522-A00-A	NEEDLE BAR (A)	ﾊﾘﾎﾞｰ A	1
4		B1414-555-000	SLIDE BLOCK	ﾊﾘﾎﾞｰﾀﾞｷ ｱﾝﾅｲﾕｳ	1
5		B1411-552-0A0	NEEDLE BAR CONNECTION ASM.	ﾊﾘﾎﾞｰﾀﾞｷ ｸﾐ	1
6		SS-6090670-TP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 6=6	(1)
7		110-05105	NEEDLE BAR BUSHING, LOWER	ﾊﾘﾎﾞｳｼﾀﾒﾀﾙ	1
8		SS-7080510-TP	SCREW 1/8-44 L=4.5	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=4.5	1
9		113-31204	NEEDLE BAR THREAD GUIDE	ﾊﾘﾎﾞｳｲﾄｶｹ	1
10		MDB-100B1400	NEEDLE DBX1 #14	ﾊﾘ DBX1 #14	1
11		B1306-155-0C0	GEAR & PINION ASM.	ｶｻﾊｸﾞﾙﾏ ｼﾞｮｰｹﾞ ｸﾐ	1
12		B1306-155-0B0	GEAR & PINION ASM., UPPER	ｳﾜｶｻﾊｸﾞﾙﾏ ｸﾐ	(1)
13		B1305-012-0A0	GEAR ASM.	ｳﾜｶｻﾊｸﾞﾙﾏ ﾀﾞｲ ｸﾐ	1
14		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	2
15		B1306-155-0A0	PINION ASM.	ｳﾜｶｻﾊｸﾞﾙﾏ ｼｮｰ ｸﾐ	1
16		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	2
17		B1307-155-0B0	GEAR & PINION ASM., LOWER	ｼﾀｶｻﾊｸﾞﾙﾏ ｸﾐ	1
18		B1307-155-0A0	GEAR ASM. LARGE	ｼﾀｶｻﾊｸﾞﾙﾏ ﾀﾞｲ ｸﾐ	1
19		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	2
20		B1308-155-0A0	PINION ASM.	ｶｻﾊｸﾞﾙﾏ ｼｮｰ ｸﾐ	1
21		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	2
22		110-04009	UPRIGHT SHAFT	ﾀﾃｼﾞｸ	1
23		SS-4120915-SP	SCREW 12/64-28 L=9	ﾅﾍﾞﾈｼﾞ 3/16-28 L=9	1
24		110-04306	BUSHING, UPPER	ﾀﾃｼﾞｸ ｳﾜﾒﾀﾙ B	1
25		110-04207	UPRIGHT SHAFT BUSHING, LOWER	ﾀﾃｼﾞｸｼﾀﾒﾀﾙ	1
26		110-15807	BUSHING, REAR	ｼﾓｼﾞｸｱﾄﾒﾀﾙ B	1
27		SS-4120915-SP	SCREW 12/64-28 L=9	ﾅﾍﾞﾈｼﾞ 3/16-28 L=9	1
28		CS-079101A-SH	THRUST COLLAR ASM. D=7.94 W=10	ｽﾗｽﾄｳｹ D=7.94 W=10 ｸﾐ	1
29		SS-6110420-TP	SCREW 11/64-40 L=4.8	ﾋﾗﾈｼﾞ 11/64-40 L=4.8	(2)
30		110-15005	HOOK DRIVING SHAFT	ｼﾀｼﾞｸ	1
31		110-15609	POSITIONING FINGER	ﾅｶｶﾞﾏｵｻｴ	1
32		SS-6111010-SP	SCREW 11/64-40 L= 9.5	ﾋﾗﾈｼﾞ 11/64-40 L=9.5	1
33		B1808-552-0A0	OIL SEAL SCREW ASM.	ｼﾀｼﾞｸ ﾏｴﾄﾒﾈｼﾞ ｸﾐ	1
34		B1810-552-000	OIL WICK	ｼﾀｼﾞｸ ﾏｴ ﾄﾒﾈｼﾞ ﾕｼﾝ	(1)
35		B1830-127-0A0	HOOK ASM.	ｶﾏ ｸﾐ	1
36		B9117-012-000	BOBBIN	ﾎﾞﾋﾞﾝ	1
37		B1837-012-0A0	BOBBIN CASE ASM.	ﾎﾞﾋﾞﾝｹｰｽ ｸﾐ	1
38		CS-079073A-SH	THRUST COLLAR	ｽﾗｽﾄｳｹ ｸﾐ	1
39		SS-8110410-TP	SCREW 11/64-40 L= 3.5	ﾄﾒﾈｼﾞ 11/64-40 L=3.5	(2)
40		110-15104	BUSHING ASM., FRONT	ｼﾀｼﾞｸﾏｴﾒﾀﾙ	1
41		SS-8150432-TH	SCREW	ﾄﾒﾈｼﾞ	1
42		TA-0180401-M0	PIN	ﾄﾒｾﾝ	1
43	#01	B1835-523-000	POSITIONING FINGER	ﾅｶｶﾞﾏ ｵｻｴ	1
44	#02	B1401-522-B00-A	NEEDLE BAR(B)	ﾊﾘﾎﾞｰ B	1
45	#03	MC-2005007-50	NEEDLE 134 75	ﾊﾘ 134 75	1
46	#03	MDP-500B1400	NEEDLE DPX5 #14	ﾊﾘ DPX5 #14	1
47	#04	113-31303	NEEDLE BAR THREAD GUIDE	ﾊﾘﾎﾞｰ ｲﾄｱﾝﾅｲ	1

Note(注記)#01.....For DLM-5210　　DLM-5210用
#02.....For JE,JO　　JE,JO用
#03.....For JE　　JE用
#04.....For JO　　JO用

From the library of: Diamond Needle Corp

4. HAND LIFTER COMPONENTS
押え上げ関係



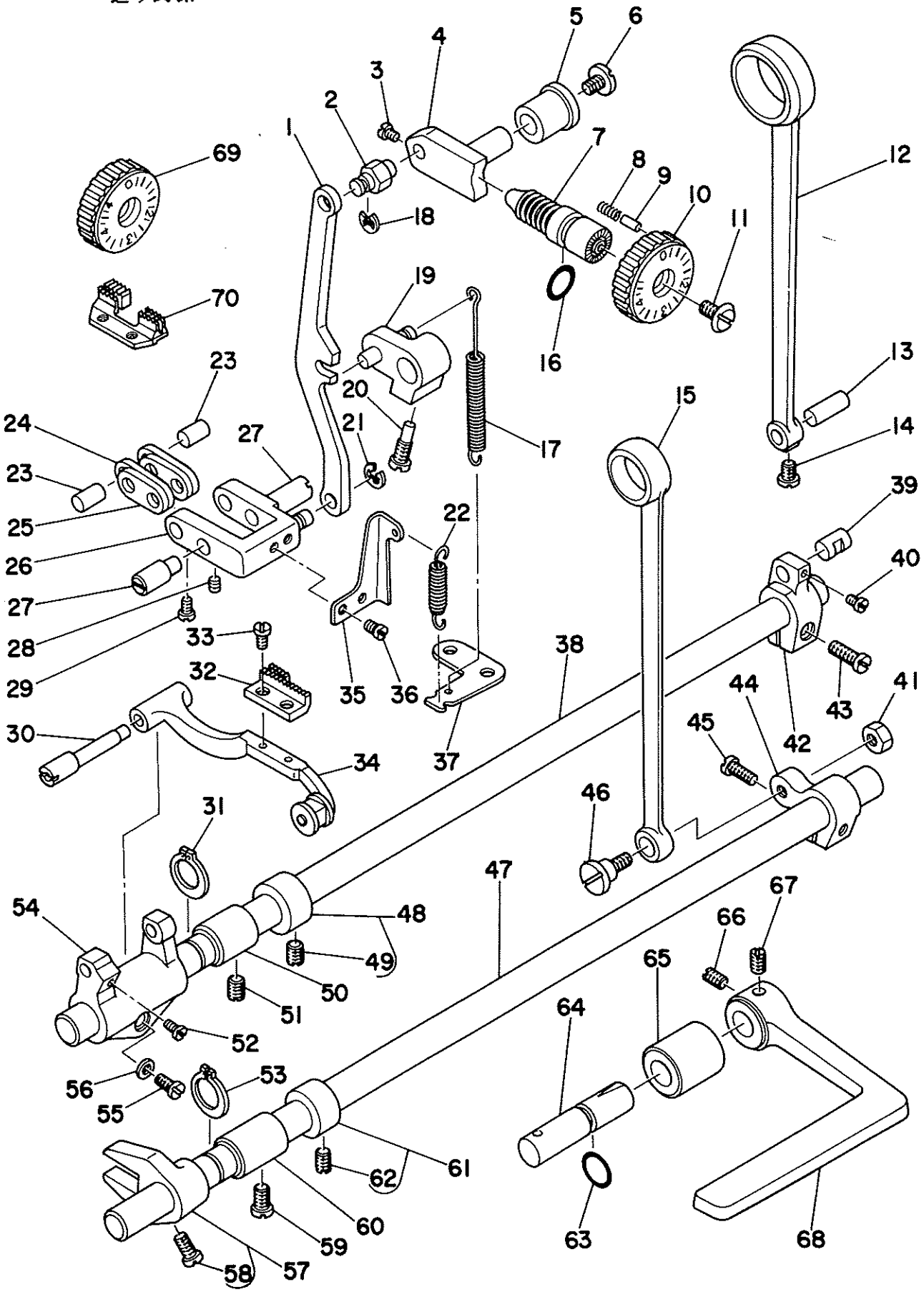
From the library of: Diamond Needle Corp

REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		B1520-552-000-A	HAND LIFTER	ｵｻｴｱｹﾞﾚﾊﾞｰ	1
2		B1521-555-000	SCREW	ｵｻｴｱｹﾞﾚﾊﾞｰ ﾄﾒﾈｼﾞ	1
3		RO-0371801-00	RUBBER RING	Oﾘﾝｸﾞ	1
4		110-92558	HAND LIFTER CAM ASM.	ｵｻｴｱｹﾞ ｶﾑ (ｸﾐ)	1
5		110-06350	HAND LIFTER LINK	ﾋｷｱｹﾞﾘﾝｸ ｸﾐ	1
6		RE-0500000-KO	E-RING	Eｶﾞﾀﾄﾒﾜ 5	1
7		110-06509	LINK SHAFT	ﾋｷｱｹﾞﾘﾝｸｼﾞｸ	2
8		110-06608	GASKET	ﾘﾝｸｼﾞｸﾊﾟｯｷﾝ	3
9		RE-0500000-KO	E-RING	Eｶﾞﾀﾄﾒﾜ 5	3
10		110-06202	LIFTING LEVER	ﾋｷｱｹﾞｲﾀ	1
11		110-07309	LIFTING LEVER RING	ﾋｷｱｹﾞ ﾘﾝｸ ﾀﾘﾝｸﾞ	1
12		110-07101	HINGE SCREW	ﾋｻﾞｱｹﾞ ﾖｺﾎﾞｳﾈｼﾞ	1
13		110-06905	LIFTING LEVER CONNECTING ROD	ﾋｻﾞｱｹﾞﾖｺﾎﾞｳ	1
14		110-07200	CONNECTING ROD VERTICAL	ﾋｻﾞｱｹﾞ ﾚﾝｹﾂﾎﾞｳ	1
15		110-07002	LIFTING LEVER LINK	ﾋｻﾞｱｹﾞﾘﾝｸ	1
16		SD-0720332-SP	HINGE SCREW D= 7.24 H= 3.3	ﾀﾞﾝﾈｼﾞ D=7.24 H=3.3	1
17		RE-0500000-KO	E-RING	Eｶﾞﾀﾄﾒﾜ 5	2
18		110-18207	TENSION RELEASE RETURN SPRING	ｲﾄﾕﾙﾒｲﾀ ﾓﾄﾞｼﾊﾞﾈ	1
19		110-18405	TENSION RELEASE PIN SPRING	ｲﾄﾕﾙﾒﾋﾟﾝﾊﾞﾈ	1
20		RE-0400000-KO	E-RING	Eｶﾞﾀﾄﾒﾜ 4	1
21		110-18306	TENSION RELEASE SUPPORTING PIN	ｲﾄﾕﾙﾒﾎｼﾞﾖﾋﾟﾝ	1
22		110-18009	TENSION RELEASE PLATE	ｲﾄﾕﾙﾒｲﾀ	1
23		110-18108	TENSION RELEASE SHAFT	ｲﾄﾕﾙﾒｲﾀｼﾞｸ	1
24		B1509-555-000	PRESSER SPRING REGULATOR	ｵｻｴﾁﾖｳｾﾂﾈｼﾞ	1
25		B1511-555-000	NUT 1/2-28	ｵｻｴﾁﾖｰｾﾂﾈｼﾞ ﾅｯﾄ	1
26		B1510-227-000	PRESSER GUIDE BAR	ｵｻｴ ｱﾝﾅｲﾎﾞｰ	1
27		B1505-227-000	PRESSER SPRING	ｵｻｴ ﾁﾖｰｾﾂﾊﾞﾈ	1
28		110-06004	NEEDLE BAR GUIDE BRACKET	ｵｻｴﾎﾞｳﾀﾞｷ	1
29		B1501-522-000	PRESSER BAR	ｵｻｴﾎﾞｰ	1
30		110-06103	PRESSER BAR THREAD GUIDE	ｵｻｴﾎﾞｳﾀﾞｷ ｲﾄｱﾝﾅｲ	1
31		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	1
32		SS-7090910-SP	SCREW 9/64-40 L= 8.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=8.5	2
33		B1502-541-000	PRESSER BAR BUSHING, LOWER	ｵｻｴﾎﾞｰ ｼﾀﾒﾀﾙ	1
34		SS-7091110-SP	SCREW 9/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=10.5	1
35		B1524-522-NA0-A	PRESSER FOOT ASM., N	ｼﾞﾕｳ ｵｻｴ	1
36	#01	B1524-522-NB0-A	PRESSER FOOT ASM.	ｵｻｴ (ﾊﾘｶﾞｰﾄﾞﾂｷ) ｸﾐ	1
37	#02	B1524-523-0A0	PRESSER FOOT ASM.	ﾏｴﾒｽﾖｰ ｼﾞﾕｳｵｻｴ ｸﾐ	1
38	#02	WP-0460556-SD	WASHER 4.6X7.5X0.5	ﾋﾗｻﾞｶﾞﾈ 4.6X7.5X0.5	(1)
39	#02	SD-0450401-SP	HINGE SCREW D= 4.5 H= 4	ﾀﾞﾝﾈｼﾞ D=4.5 H=4	(1)
40	#02	B1524-523-00E	SPRING	ｳﾜｵｻｴﾊﾞﾈ	(1)
41	#03	B1421-523-000	FINGER PROTECTOR	ﾊﾘｶﾊﾞｰ	1
42		CQ-2020000-00	OIL WICK	ﾕｼﾝ	0.2
43		110-19007	WASHER PLATE	ｲﾄﾕﾙﾒﾋﾟﾝ ｲﾀ	1

Note(注記)#01.....For Export　　輸出用
#02.....For DLM-5210　　DLM-5210用
#03.....Special order part　　特別注文部品

From the library of: Diamond Needle Corp

5. FEED MECHANISM COMPONENTS
送り関係



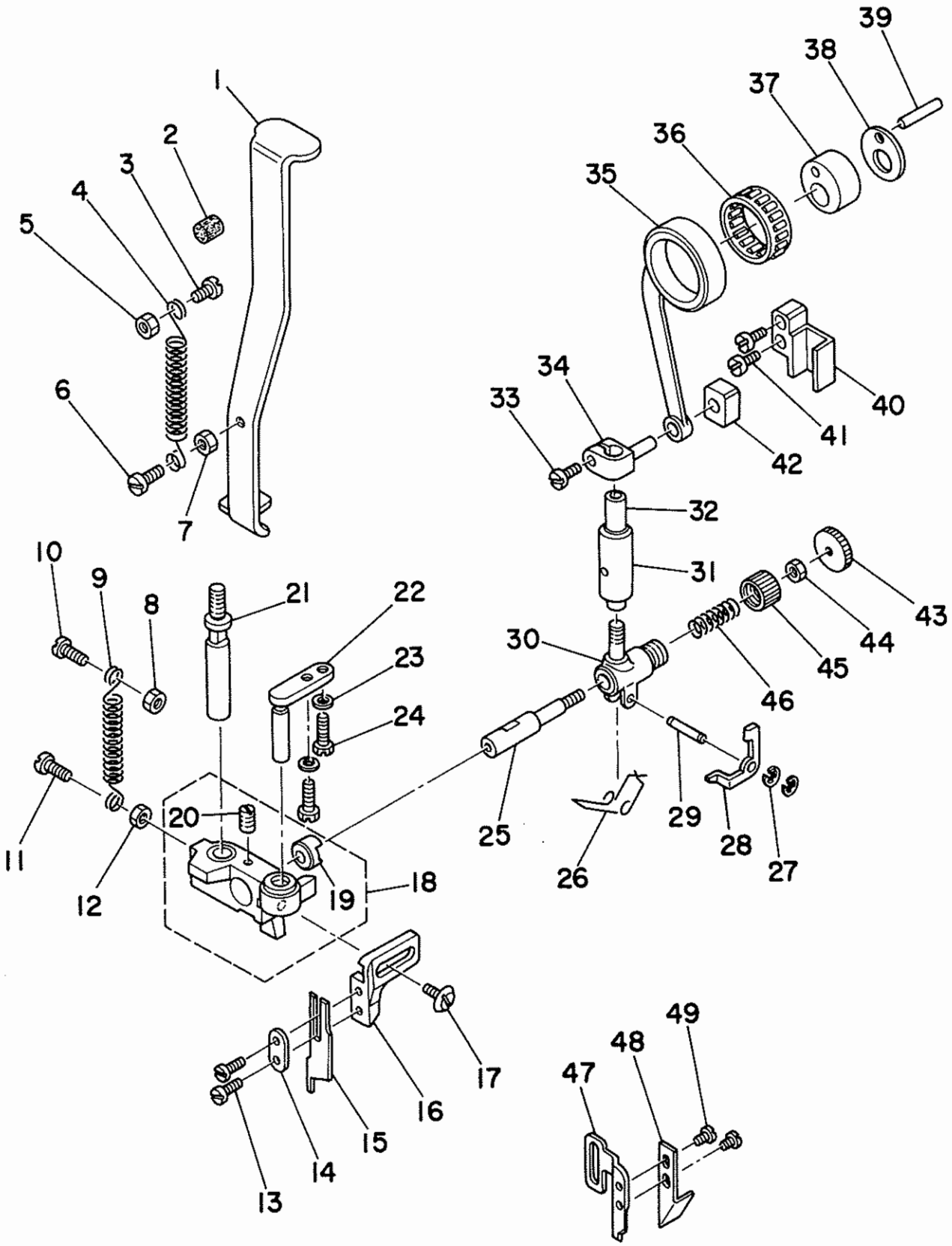
From the library of: Diamond Needle Corp

REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		110-09503	FEED REGULATOR CONNCTING ROD	ｵｸﾘﾁﾖｳｾﾂﾛｯﾄﾞ	1
2		110-09602	FEED REGULATOR PIN	ｵｸﾘﾁﾖｳｾﾂﾀﾞｲ ﾋﾟﾝ	1
3		SS-6090670-TP	SCREW 9/64-40 L=6	ﾋﾗﾈｼﾞ 9/64-40 6=6	2
4		110-09701	FEED REGULATOR	ｵｸﾘﾁﾖｳｾﾂﾀﾞｲ	1
5		110-09800	FEED REGULATOR BUSHING	ｵｸﾘ ﾁﾖｳｾﾂﾀﾞｲ ﾒﾀﾙ	1
6		SS-7120770-SH	SCREW	ﾏﾙﾋﾗﾈｼﾞ	1
7		110-09909	FEED REGULATOR SCREW	ｵｸﾘﾁﾖｳｾﾂﾈｼﾞ	1
8		B1148-555-000	SPRING	ｵｸﾘ ﾁﾖｰｾﾂ ﾋﾟﾝﾊﾞﾈ	1
9		110-52701	PIN	ｵｸﾘ ﾁﾖｳｾﾂ ﾋﾟﾝ	1
10		110-10006	FEED DIAL	ｵｸﾘﾀﾞｲﾔﾙ	1
11		SS-6120930-TP	SCREW 3/16-28 L=9.0	ﾋﾗﾈｼﾞ 3/16-28 L=9.0	1
12		110-08208	ROCKER SHAFT CONNECTING ROD	ｽｲﾍｲｵｸﾘﾛｯﾄﾞ	1
13		110-09206	WALKING FOOT PIN C	ｽｲﾍｲｵｸﾘﾋﾟﾝ C	1
14		SS-6090620-TP	SCREW	ﾋﾗﾈｼﾞ	1
15		110-14008	CONNECTING ROD	ｼﾞﾖｳｹﾞ ｵｸﾘﾛｯﾄﾞ	1
16		RO-0922702-00	RUBBER RING	Oﾘﾝｸﾞ	1
17		110-10303	FEED REVERSE SPRING	ｵｸﾘﾚﾊﾞｰﾊﾞﾈ	1
18		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ 5	1
19		110-10154	FEED REVERSE ARM ASM.	ｵｸﾘﾚﾊﾞｰｳﾃﾞ ｸﾐ	1
20		110-10410	FEED REVERSE ARM SCREW	ｵｸﾘﾚﾊﾞｰｳﾃﾞﾄﾒﾈｼﾞ	1
21		RE-0500000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ 5	1
22		110-09404	ADGUSTING LINK SPRING	ﾁﾖｳｾﾂﾘﾝｸ ﾊﾞﾈ	1
23		110-09008	WALKING FOOT PIN A	ｽｲﾍｲｵｸﾘﾋﾟﾝ A	2
24		110-08703	WALKING FOOT LINK	ﾚﾝｹﾂﾘﾝｸ B	2
25		110-08604	CONNECTING LINK A	ﾚﾝｹﾂﾘﾝｸ A	2
26		110-08455	WALKING FOOT ADJUSTING LINK	ｵｸﾘﾁﾖｳｾﾂﾘﾝｸ ｸﾐ	1
27		110-08802	ADGUSTING LINK FULCRUM SHAFT A	ﾁﾖｳｾﾂﾘﾝｸｼﾃﾝｼﾞｸ A	2
28		SS-8150710-SP	SCREW 15/64-28 L=7	ﾄﾒﾈｼﾞ 15/64-28 L=7	2
29		SS-6090620-TP	SCREW	ﾋﾗﾈｼﾞ	2
30		110-11103	FEED BAR SHAFT	ｵｸﾘﾀﾞｲｼﾞｸ	1
31		RC-1381001-KP	RETAINING RING	Cｶﾞﾀﾄﾒﾜ	1
32		B1613-522-N00-A	FEED DOG	ｵｸﾘﾊﾞ	1
33		SS-4080620-TP	SCREW 1/8-44 L=6	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6	2
34		110-11251	FEED BAR ASM.	ｵｸﾘﾀﾞｲ ｸﾐ	1
35		110-09305	ADGUSTING LINK SPRING GUIDE	ﾁﾖｳｾﾂﾘﾝｸ ﾊﾞﾈｶｹ	1
36		SS-7110510-SP	SCREW 11/64-40 L=5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 5	2
37		110-11301	FEED SPRING HOOK	ｵｸﾘﾊﾞﾈｶｹ	1
38		110-10808	FEED ROCKER SHAFT	ｽｲﾍｲｵｸﾘｼﾞｸ	1
39		110-09107	WALKING FOOT PIN B	ｽｲﾍｲｵｸﾘﾋﾟﾝ B	1
40		SS-6090620-TP	SCREW	ﾋﾗﾈｼﾞ	1
41		NS-6680410-SP	NUT 9/32-28	ﾛｯｶｸﾅｯﾄ 9/32-28	1
42		110-08356	FEED ROCKER SHAFT CRANK ASM.	ｽｲﾍｲｵｸﾘｳﾃﾞ ｸﾐ	1
43		SS-6121610-SP	SCREW 3/16-28 L=15.5	ﾋﾗﾈｼﾞ 3/16-28 L=15.5	(1)
44		110-14156	REAR CRANK ASH.	ｼﾞﾖｳｹﾞｵｸﾘｳﾃﾞ ｸﾐ	1
45		SS-6121210-SP	SCREW 3/16-28 L=12	ﾋﾗﾈｼﾞ 3/16-28 L=9	(1)
46		SD-1000801-SH	HINGE SCREW	ﾀﾞﾝﾈｼﾞ	1
47		110-14206	FEED DRIVING SHAFT	ｼﾞﾖｳｹﾞ ｵｸﾘｼﾞｸ	1
48		CS-147121A-SH	THRUST COLLAR ASM. D=14.72 W=12	ｽﾗｽﾄｳｹ D=14.72 W=12 ｸﾐ	1
49		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	(1)
50		110-10907	FEED ROCKER SHAFT BUSHING	ｵｸﾘｼﾞｸﾒﾀﾙ	1
51		SS-8150432-TH	SCREW	ﾄﾒﾈｼﾞ	1
52		SS-7110740-TP	SCREW 11/64-40 L=7	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=7	1
53		RC-1381001-KP	RETAINING RING	Cｶﾞﾀﾄﾒﾜ	1
54		110-11004	FEED ROCKER	ｵｸﾘﾀﾞｲｳﾃﾞ	1
55		SS-7121410-TP	SCREW 3/16-28 L=14	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=14	1
56		WP-0480856-SP	MAGNET BASE SPRING WASHER	ﾋﾗｻﾞｶﾞﾈ 4.8X8.4X0.8	1
57		110-14354	DRIVING SHAFT CRANK ASH.,FRONT	ｼﾞﾖｳｹﾞｵｸﾘ ﾌﾀﾏﾀ ｸﾐ	1
58		SS-7111120-SP	SCREW 11/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L=10.5	(1)
59		SS-4120915-SP	SCREW 12/64-28 L=9	ﾅﾍﾞﾈｼﾞ 3/16-28 L=9	1
60		110-10907	FEED ROCKER SHAFT BUSHING	ｵｸﾘｼﾞｸﾒﾀﾙ	1
61		CS-147121A-SH	THRUST COLLAR ASM. D=14.72 W=12	ｽﾗｽﾄｳｹ D=14.72 W=12 ｸﾐ	1
62		SS-8660610-TP	SCREW 1/4-40 L=6	ﾄﾒﾈｼﾞ 1/4-40 L=6	(2)
63		RO-0781901-00	RUBBER RING	Oﾘﾝｸﾞ	1
64		110-10519	FEED REVERSE SHAFT	ｵｸﾘﾚﾊﾞｰｼﾞｸ	1
65		110-10709	FEED LEVER METAL	ｵｸﾘﾚﾊﾞｰｼﾞｸ ﾒﾀﾙ	1
66		SS-8660810-TP	SCREW 1/4-40 L=8	ﾄﾒﾈｼﾞ 1/4-40 L=8	1
67		SS-8661040-TP	SCREW 1/4-40 L=10	ﾄﾒﾈｼﾞ 1/4-40 L=10	1
68		110-10600	REVERSE FEED CONTROL LEVER	ｵｸﾘﾚﾊﾞｰ	1
69	#01	110-37009	FEED DIAL	ｵｸﾘﾀﾞｲﾔﾙ	1
70	#01	B1613-523-000	FEED DOG	ｵｸﾘﾊﾞ	1

Note(注記)#01.....For DLM-5210 DLM-5210用

From the library of: Diamond Needle Corp

6. KNIFE COMPONENTS
メス関係



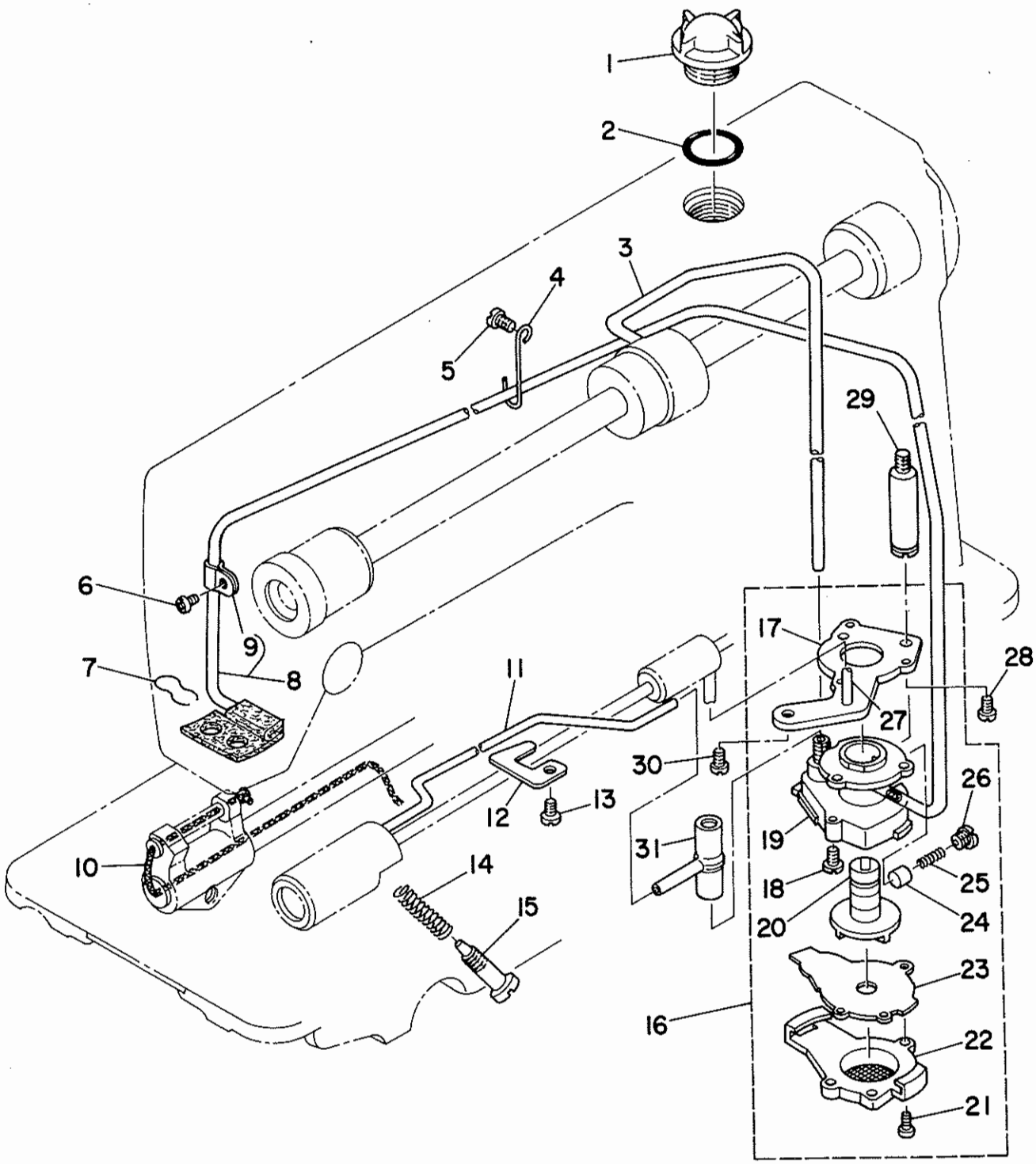
From the library of: Diamond Needle Corp

REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		113-32400	KNIFE POSITIONING PLATE	ﾒｽ ｾｯﾄﾊﾟﾝ	1
2		B4131-522-000	FELT	ﾒｽ ｾｯﾄｲﾀ ﾌｪﾙﾄ	1
3		SS-4090815-SP	SCREW 9/64-40 L=8	ﾅﾍﾞﾈｼﾞ 9/64-40 L=8	1
4		B4133-522-000	TENSION SPRING	ﾒｽｾｯﾄｲﾀ ﾋｷｱｹﾞﾊﾞﾈ	1
5		NS-6090310-SP	NUT 9/64-40	ﾛｯｶｸﾅｯﾄ 9/64-40	1
6		SS-4090815-SP	SCREW 9/64-40 L=8	ﾅﾍﾞﾈｼﾞ 9/64-40 L=8	1
7		NS-6090310-SP	NUT 9/64-40	ﾛｯｶｸﾅｯﾄ 9/64-40	1
8		NS-6120310-SP	NUT 3/16-28	ﾛｯｶｸﾅｯﾄ 3/16-28	1
9		B4119-522-000	TENSION SPRING	ﾒｽ ﾖｰﾄﾞｰﾀﾞｲ ﾋｷｱｹﾞﾊﾞﾈ	1
10		SS-6121010-SP	SCREW 3/16-28 L=10	ﾋﾗﾈｼﾞ 3/16-28 L=10	1
11		SS-6111010-SP	SCREW 11/64-40 L= 9.5	ﾋﾗﾈｼﾞ 11/64-40 L=9.5	1
12		NS-6110420-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	1
13		SS-4080610-SP	SCREW 1/8-44 L=6.4	ﾅﾍﾞﾈｼﾞ 1/8-44 L=6.4	2
14		B4122-522-000	WASHER	ﾒｽ ｵｻｴｻﾞｶﾞﾈ	1
15		B4121-522-000	KNIFE	ﾒｽ	1
16		B4120-522-000	KNIFE HOLDER	ﾒｽ ｻｻｴ	1
17		SS-6110810-TP	SCREW 11/64-40 L=8	ﾄﾒﾈｼﾞ	1
18		B4113-522-0B0	KNIFE DRIVING BLOCK ASM.	ﾒｽﾖｰﾄﾞｰﾀﾞｲ ｸﾐ	1
19		B4117-522-000	BUSHING	ｸﾗｯﾁﾋﾟﾝ ﾌﾞｯｼｭ	(1)
20		SS-8110510-SP	SCREW 11/64-40 L=5	ﾄﾒﾈｼﾞ 11/64-40 L=5	(1)
21		B4114-522-000	KNIFE DRIVING BLOCK STUD	ﾒｽ ﾖｰﾄﾞｰﾀﾞｲ ｼﾞｸ	1
22		B4115-522-000	GUIDE STUD FOR KNIFE DRIVING BLOCK	ﾒｽ ﾖｰﾄﾞｰﾀﾞｲ ｱﾝﾅｲｼﾞｸ	1
23		WP-0480856-SP	MAGNET BASE SPRING WASHER	ﾋﾗｻﾞｶﾞﾈ 4.8X8.4X0.8	2
24		SS-9121010-TP	SCREW	ﾛｯｶｸﾎﾞﾙﾄ	2
25		B4111-522-000	KNIFE DRIVING ROD CLUTCH PIN	ｸﾗｯﾁﾋﾟﾝ	1
26		B4125-522-000	SPRING	ﾒｽ ﾉｯｸﾊﾞﾈ	1
27		RE-0200000-K0	E-RING	Eｶﾞﾀﾄﾒﾘ 2	2
28		B4124-522-000	KNIFE RELEASE LEVER	ﾒｽ ﾉｯｸ	1
29		B4126-522-000	PIN	ﾒｽ ﾉｯｸﾋﾟﾝ	1
30		B4103-522-000	KNIFE DRIVING ROD CLUTCH RETAINER	ｸﾗｯﾁ ｻｻｴ	1
31		B4116-530-000	BUSHING	ﾒｽｼﾞｸﾒﾀﾙ	1
32		B4102-522-000	KNIFE DRIVING STUD	ﾒｽｼﾞｸ	1
33		SS-6090810-TP	SCREW 9/64-40 L=7.5	ﾋﾗﾈｼﾞ 9/64-40 L=7.5	1
34		113-32202	KNIFE DRIVING STUD CONNECTION	ﾒｽｼﾞｸ ﾀﾞｷ	1
35		113-32301	KNIFE DRIVING ROD	ﾒｽﾛｯﾄ	1
36		B4123-522-000	KNIFE NEEDLE BEARING	ﾒｽ ﾆｰﾄﾞﾙﾛｰﾗｰ	1
37		B4106-522-000-B	KNIFE CAM	ﾒｽｶﾑ (ﾋﾖｳｼﾞﾕﾝ)	1
38		B4132-522-000-A	THRUST PLATE	ﾒｽｶﾑ ｽﾗｽﾄｳｹｲﾀ	1
39		B4107-522-000	PIN	ﾒｽ ｶﾑﾋﾟﾝ	1
40		B4108-522-000	SLIDE BLOCK GUIDE	ﾒｽﾛｯﾄﾞ ｱﾝﾅｲﾀﾞｲ	1
41		SS-6121060-SP	SCREW	ﾋﾗﾈｼﾞ	2
42		B1414-555-000	SLIDE BLOCK	ﾊﾘﾎﾞｰﾀﾞｷ ｱﾝﾅｲｺｳ	1
43		B4109-522-000	KNOB	ｸﾗｯﾁﾂﾏﾐ	1
44		NS-6110310-SP	NUT 11/64-40	ﾛｯｶｸﾅｯﾄ 11/64-40	1
45		B4112-522-000	CAP	ｸﾗｯﾁ ｷｬｯﾌﾟ	1
46		B4110-522-000	SPRING	ｸﾗｯﾁﾊﾞﾈ	1
47	#01	B4121-523-000	KNIFE	ﾏｴﾒｽ	1
48	#01	B4135-523-000	CUTTING CLOTH SEPARATER	ｷﾘｸｽﾞ ｻﾊﾞｷ	1
49	#01	SS-5060410-SP	SCREW 3/32-56 L=3.5	ﾄﾗｽﾈｼﾞ 3/32-56 L=3.5	2

Note(注記)#01.....For DLM-5210　　DLM-5210用

From the library of: Diamond Needle Corp

7. OIL LUBRICATION COMPONENTS
給油関係

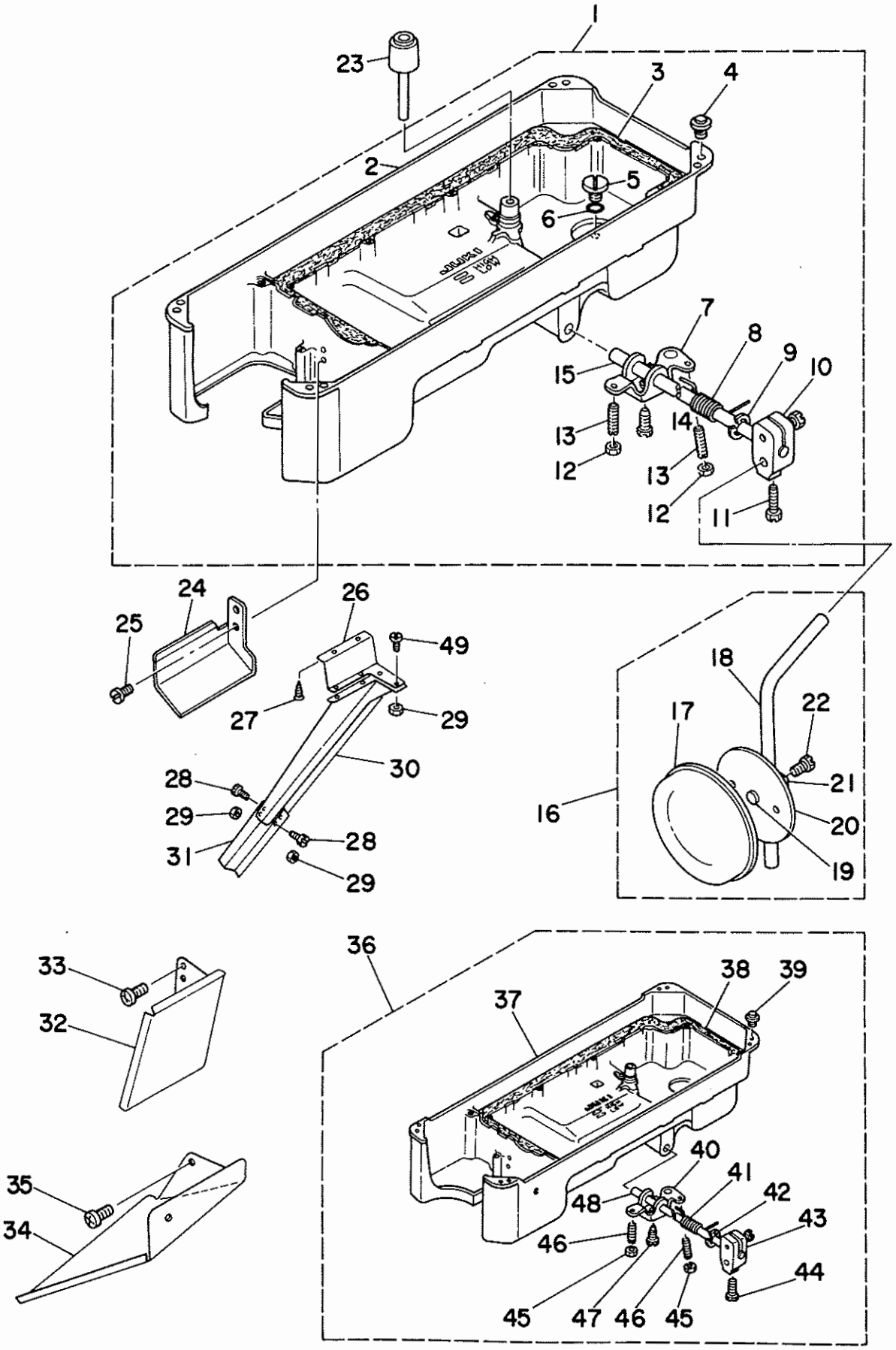


From the library of: Diamond Needle Corp

REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		B3530-555-000	OIL SIGHT WINDOW	ｱﾌﾞﾗﾏﾄﾞ	1
2		RO-1952401-00	RUBBER RING	Oﾘﾝｸﾞ	1
3		110-21201	MAIN SHAFT OIL TUBE	ｳﾜｼﾞｸｷｭｳﾕ ﾊﾟｲﾌﾟ	1
4		110-21607	TUBE HOLDER (UPPER)	ﾊﾟｲﾌﾟｵｻｴ (ｳｴ)	1
5		SS-4120415-SP	SCREW	ﾅﾍﾞﾈｼﾞ	1
6		SS-4120615-SP	SCREW 3/16-28 L=6	ﾅﾍﾞﾈｼﾞ 3/16-28 L=6	1
7		B3529-226-000	OIL FELT PRESSER	ｶﾝﾘｭｰ ﾌｴﾙﾄｵｻｴ	1
8		113-31758	OIL RETURN TUBE ASM.	ｶﾝﾘｭｳﾊﾟｲﾌﾟ ｸﾐ	1
9		B3536-122-000	HOLDER B	ｷｭｰﾕ ﾊﾟｲﾌﾟｵｻｴ	1
10		CQ-2520000-00	OIL WICK	ﾕｼﾝ	0.3
11		110-21300	OIL TUBE	ｶﾏｷｭｳﾕﾊﾟｲﾌﾟ	1
12		110-21706	TUBE HOLDER (LOWER)	ﾊﾟｲﾌﾟｵｻｴ (ｼﾀ)	1
13		SS-4150915-SP	SCREW 15/64-28 L=9	ﾅﾍﾞﾈｼﾞ 15/64-28 L=9	1
14		B2616-372-000	SPRING	ﾊﾞﾈ	1
15		B3514-412-000	OIL ADJUSTING SCREW	ｼﾀｼﾞｸﾏｴﾒﾀﾙ ﾕﾘﾖｰﾁﾖｰｾﾂﾈｼﾞ	1
16		110-20054	LUBRICATING OIL PUMP ASM.	ﾎﾟﾝﾌﾟﾀｲ ｸﾐ	1
17		110-20302	OIL PUMP INSTALLING BASE	ﾎﾟﾝﾌﾟﾀｲ ﾄﾘﾂｹｲﾀ	(1)
18		SL-4030851-SF	SCREW	ﾅﾍﾞﾈｼﾞ ｾﾑｽ	(3)
19		110-20005	OIL PUMP	ﾎﾟﾝﾌﾟﾀｲ	(1)
20		110-20708	OIL PUMP IMPELLER	ｲﾝﾍﾟﾗｰ	(1)
21		SE-4301041-SR	SCREW	ﾀｯﾌﾟﾀｲﾄﾈｼﾞ	(3)
22		110-20203	LUBRICATING OIL PUMP COVER	ﾎﾟﾝﾌﾟﾀｲﾌﾀ	(1)
23		110-20807	OIL PUMP IMPELLER COVER	ﾎﾟﾝﾌﾟﾀｲｳｹｲﾀ	(1)
24		110-20401	PLUNGER	ﾌﾟﾗﾝｼﾞﾔ	(1)
25		110-20609	PLUNGER SPRING	ﾌﾟﾗﾝｼﾞﾔ ﾊﾞﾈ	(1)
26		110-20500	PLUNGER SCREW	ﾌﾟﾗﾝｼﾞﾔ ﾈｼﾞ	(1)
27		110-20906	HOOK DRIVING SHAFT OIL TUBE	ｼﾀｼﾞｸｷｭｳﾕ ﾊﾟｲﾌﾟ	(1)
28		SS-6111010-TP	SCREW 11/64-40 L= 9.5	ﾋﾗﾈｼﾞ 11/64-40 L=9.5	1
29		110-21003	OIL PUMP SUPPORT	ﾎﾟﾝﾌﾟﾀｲｼﾁﾕｳ	1
30		SS-4150915-SP	SCREW 15/64-28 L=9	ﾅﾍﾞﾈｼﾞ 15/64-28 L=9	1
31		110-21409	RUBBER JOINT	ｷｭｳﾕﾊﾟｲﾌﾟ ｿｷﾞﾃ	1

From the library of: Diamond Needle Corp

8. OIL RESERVOIR COMPONENTS
油溜関係



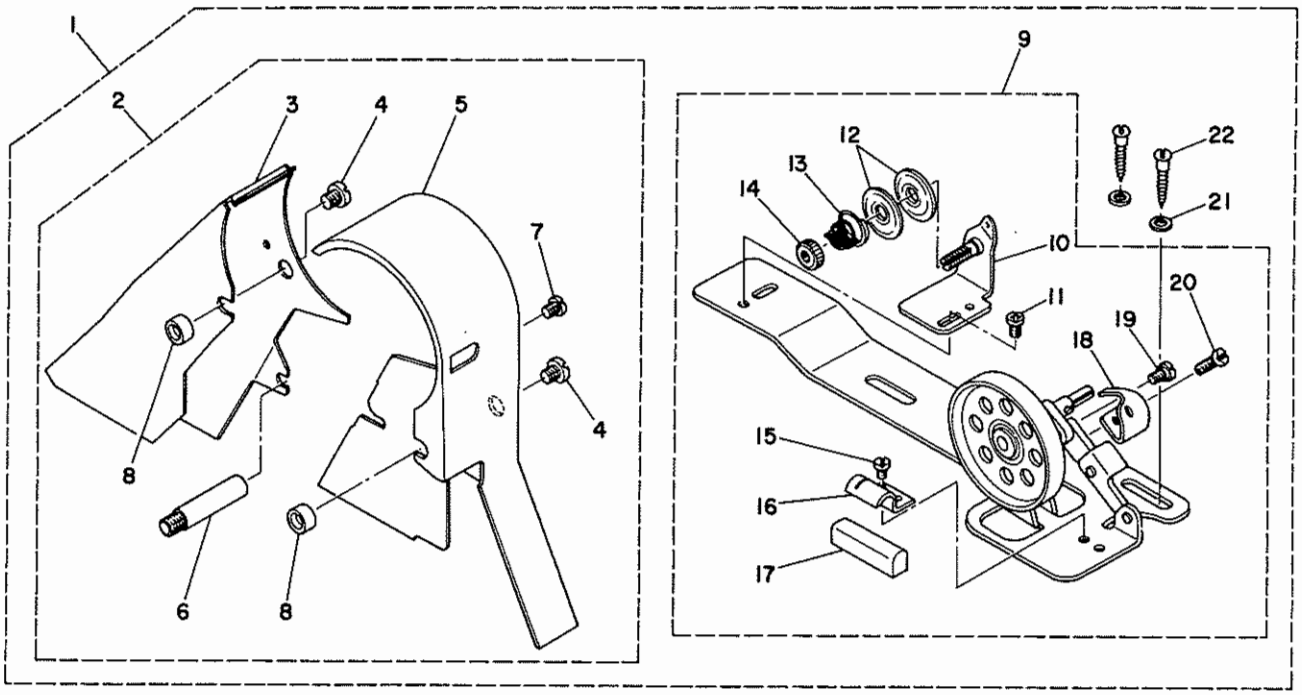
From the library of: Diamond Needle Corp

REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		113-32855	OIL RESERVOIR ASM.	ｱﾌﾞﾗﾀﾝﾏﾘ ｹﾂｺﾞｳ	1
2		113-60708	OIL RESERVOIR	ｱﾌﾞﾗﾀﾝﾏﾘ	(1)
3		110-23108	GASKET	ｱﾌﾞﾗﾄﾝﾒ ﾊﾟｯｷﾝ	(1)
4		110-23207	RUBBER CUSHION	ﾄｳﾌﾞｻｻｴｺﾞﾑ	(4)
5		SS-6700710-SH	SCREW	ﾋﾗﾈｼﾞ	(1)
6		RO-0982401-00	RUBBER RING	Oﾘﾝｸﾞ	(1)
7		110-24007	CONNECTING ROD, VERTICAL	ﾋｻﾞｱｹﾞ ｶｲﾃﾝｳﾃﾞ	(1)
8		110-24106	SPRING	ﾋｻﾞｱｹﾞ ｶｲﾃﾝﾊﾞﾈ	(1)
9		RE-1000000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ	(1)
10		110-24502	KNEE PRESS LOD BEARING BRACKET	ﾋｻﾞｱﾃﾀﾃｼﾞｸﾄﾘﾂｹｳﾃﾞ	(1)
11		SS-9182010-SN	SCREW 9/32-20 L=20	ﾛｯｶｸﾎﾞﾙﾄ 9/32-20 L=20	(2)
12		NS-6150430-SR	NUT 15/64-28	ﾛｯｶｸﾅｯﾄ 15/64-28	(2)
13		SS-8153010-SR	SCREW 15/64-28 L=30	ﾄﾒﾈｼﾞ 15/64-28 L=30	(2)
14		SS-9151610-SR	SCREW 15/64-28 L=16	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28	(1)
15		110-24205	KNEE PRESS ROD	ﾋｻﾞｱﾃﾖｺｼﾞｸ	(1)
16		110-23751	KNEE PRESS PLATE ASM.	ﾋｻﾞｱﾃｲﾀ ｸﾐ	1
17		B3431-552-000-A	KNEE PRESS PLATE COVER	ﾋｻﾞｱﾃｲﾀ ｶﾊﾞｰ	(1)
18		B3419-122-000	KNEE LIFTER PLATE ROD	ﾋｻﾞｱﾃ ﾀﾃｼﾞｸ	(1)
19		110-24403	RUBBER	ﾋｻﾞｱﾃ ｺﾞﾑ	(1)
20		110-23702	KNEE PRESS PLATE	ﾋｻﾞｱﾃｲﾀ	(1)
21		110-23801	KNEE PRESS PLATE HOLDER	ﾋｻﾞｱﾃｲﾀｻｻｴ	(1)
22		SS-9151540-SR	SCREW 15/64-28 L=15	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28 L=15	(1)
23		110-24304	KNEE PRESS LIFTER ROD	ﾋｻﾞｱｹﾞｵｼﾎﾞｳ	1
24		113-61003	OIL PUSH GUIDE	ﾊｲﾕ ｶﾞｲﾄﾞ	1
25		SS-4110715-SP	SCREW 11/64-40 L=7	ﾅﾍﾞﾈｼﾞ 11/64-40 L=7	2
26		B8226-522-000	WASTE MATERIAL CHUTE HOLDER	ﾇﾉｸｽﾞ ｼｭｰﾄ ｻｻｴ	1
27		SK-3412000-SC	WOOD SCREW D=4.1 L=20	ﾏﾙﾓｸﾈｼﾞ D=4.1 L=20	3
28		SS-7090610-SP	SCREW 9/64-40 L=6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6	4
29		NS-6090310-SP	NUT 9/64-40	ﾛｯｶｸﾅｯﾄ 9/64-40	8
30		B8224-523-000	WASTE MATERIAL CHUTE(LARGE)	ﾇﾉｸｽﾞ ｼｭｰﾄ (ﾀﾞｲ)	1
31		B8225-522-000	WASTE MATERIAL CHUTE, SMALL	ﾇﾉｸｽﾞ ｼｭｰﾄ (ｼｮｳ)	1
32	#01	113-41708	HOOK OIL COVER	ﾊｲﾕ ｶﾞｲﾄﾞ	1
33	#01	SS-4110715-SP	SCREW 11/64-40 L=7	ﾅﾍﾞﾈｼﾞ 11/64-40 L=7	2
34	#01	113-41807	WASTE MATERIAL CHUTE	ﾇﾉｸｽﾞ ｼｭｳﾄ	1
35	#01	SS-4110515-SP	SCREW 11/64-40 L=5	ﾅﾍﾞﾈｼﾞ 11/64-40 L=5	2
36	#01	113-41559	OIL RESERVOIR ASM.	ｱﾌﾞﾗﾀﾝﾏﾘ ｹﾂｺﾞｳ	1
37		113-41500	OIL RESERVOIR	ｱﾌﾞﾗﾀﾝﾒ	(1)
38		110-23108	GASKET	ｱﾌﾞﾗﾄﾝﾒ ﾊﾟｯｷﾝ	(1)
39		110-23207	RUBBER CUSHION	ﾄｳﾌﾞｻｻｴｺﾞﾑ	(1)
40		110-24007	CONNECTING ROD, VERTICAL	ﾋｻﾞｱｹﾞ ｶｲﾃﾝｳﾃﾞ	(1)
41		110-24106	SPRING	ﾋｻﾞｱｹﾞ ｶｲﾃﾝﾊﾞﾈ	(1)
42		RE-1000000-K0	E-RING	Eｶﾞﾀﾄﾒﾜ	(1)
43		110-24502	KNEE PRESS LOD BEARING BRACKET	ﾋｻﾞｱﾃﾀﾃｼﾞｸﾄﾘﾂｹｳﾃﾞ	(1)
44		SS-9182010-SN	SCREW 9/32-20 L=20	ﾛｯｶｸﾎﾞﾙﾄ 9/32-20 L=20	(2)
45		NS-6150430-SR	NUT 15/64-28	ﾛｯｶｸﾅｯﾄ 15/64-28	(2)
46		SS-8153010-SR	SCREW 15/64-28 L=30	ﾄﾒﾈｼﾞ 15/64-28 L=30	(2)
47		SS-9151610-SR	SCREW 15/64-28 L=16	ﾛｯｶｸﾎﾞﾙﾄ 15/64-28	(1)
48		110-24205	KNEE PRESS ROD	ﾋｻﾞｱﾃﾖｺｼﾞｸ	(1)
49		SS-7091110-SP	SCREW 9/64-40 L=10.5	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=10.5	4

Note(注記)#01.....For DLM-5210　　DLM-5210用

From the library of: Diamond Needle Corp

9. BELT COVER & BOBBIN WINDER COMPONENTS
ベルトカバー・糸巻関係

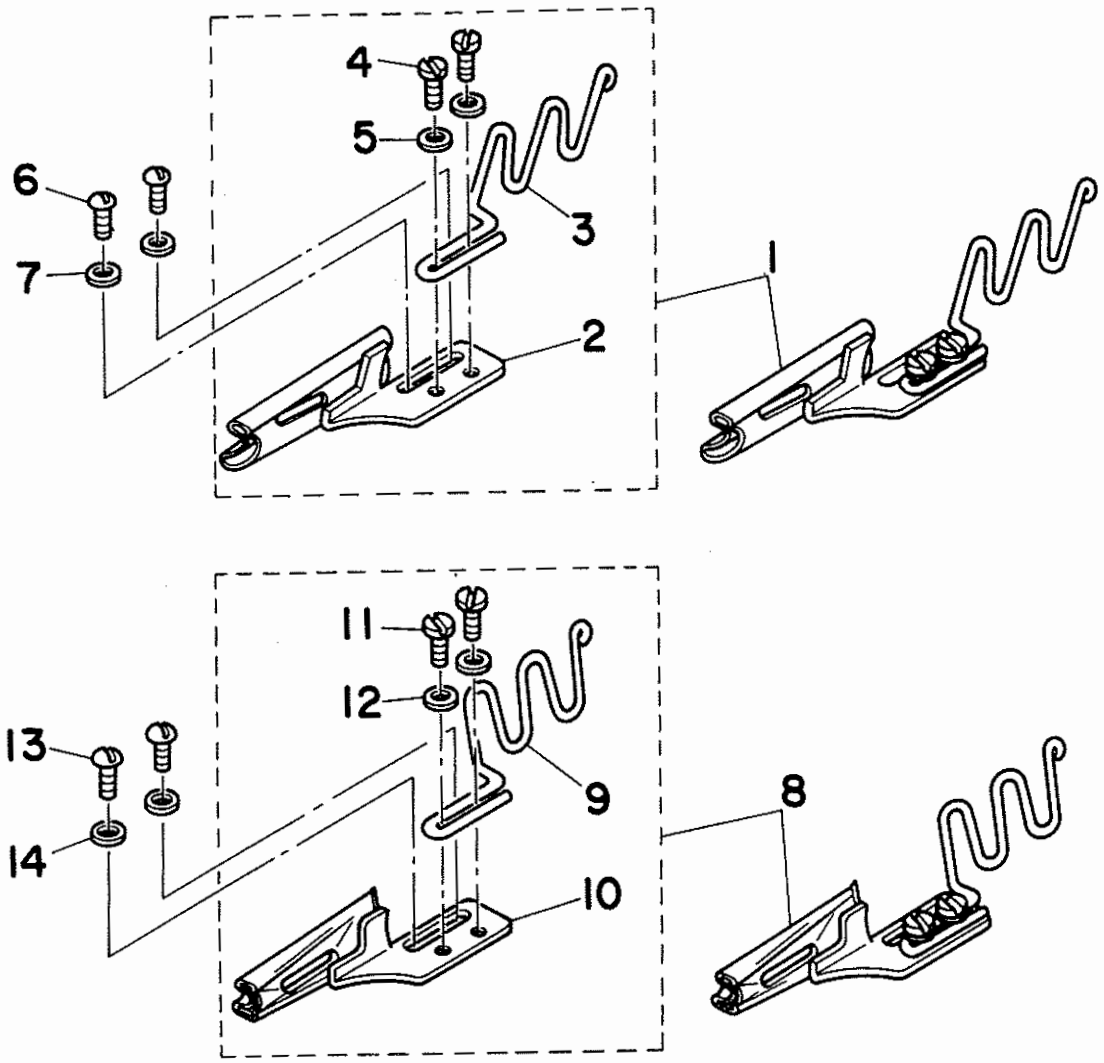


REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1		110-23363	BELT COVER ASM.	ﾍﾞﾙﾄｶﾊﾞｰ ｸﾐ	1
2		110-23355	BELT COVER ASM.	ﾍﾞﾙﾄｶﾊﾞｰ ｸﾐ	(1)
3		110-23306	BELT COVER A	ﾍﾞﾙﾄｶﾊﾞｰ A	(1)
4		SS-7701010-SP	SCREW 5/16-24 L=10	ﾏﾙﾋﾗﾈｼﾞ 5/16-24 L=10	(2)
5		110-23405	BELT COVER B	ﾍﾞﾙﾄｶﾊﾞｰ B	(1)
6		110-23504	BELT COVER SUPPORT	ﾍﾞﾙﾄｶﾊﾞｰ ｼﾁｭｳ	(1)
7		SS-7120640-SP	SCREW 3/16-28 L=6	ﾏﾙﾋﾗﾈｼﾞ 3/16-28 L=6	(1)
8		110-23603	BELT COVER COLLAR	ﾍﾞﾙﾄｶﾊﾞｰ ｶﾗｰ	(2)
9		D3201-555-DA0	BOBBIN WINDER ASM.	ｲﾄﾏｷｿｰﾁ ｸﾐ	(1)
10		D3213-555-DA0	THREAD TENSION BRACKET ASM.	ｲﾄﾏｷ ｲﾄﾁｮｰｼﾎﾞｰﾀﾞｲ ｸﾐ	(1)
11		SS-4110515-SP	SCREW 11/64-40 L=5	ﾅﾍﾞﾈｼﾞ 11/64-40 L=5	(1)
12		B3126-012-000	TENSION DISC	ｲﾄﾁｮｰｼｻﾗ	(2)
13		B3129-012-B00	TENSION SPRING B	ｲﾄﾁｮｰｼ ﾊﾞﾈ B	(1)
14		B3125-012-000	THREAD TENSION STUD NUT	ｲﾄﾁｮｰｼ ﾅｯﾄ	(1)
15		SS-7110350-SP	SCREW 11/64-40 L=3	ﾏﾙﾋﾗﾈｼﾞ 11/64-40 L= 3.5	(1)
16		B3212-555-000	PRESSER PLATE	ｾｲﾄﾞｰ ｺﾞﾑ ｵｻｴｲﾀ	(1)
17		B3211-555-000	RUBBER BRAKE	ｾｲﾄﾞｰ ｺﾞﾑ	(1)
18		B3209-555-000	POSITIONING FINGER	ﾎﾟｼﾞﾝ ｵｻｴ	(1)
19		SD-0490261-SP	HINGE SCREW D=4.9 H=2.6	ﾀﾞﾝﾈｼﾞ D=4.9 H=2.6	(1)
20		SS-7081310-SP	SCREW 1/8-44 L=12.5	ﾏﾙﾋﾗﾈｼﾞ 1/8-44 L=12.5	(1)
21		WP-0501016-SD	WASHER 5X10.5X1	ﾋﾗｻﾞｶﾞﾈ 5X10.5X1	(2)
22		SK-3482500-SC	WOOD SCREW D=4.8 L=25	ﾏﾙﾓｸﾈｼﾞ D=4.8 L=25	(2)

From the library of: Diamond Needle Corp

11. FOLDER COMPONENTS (EXCLUSIVE PARTS FOR DLM-5210)

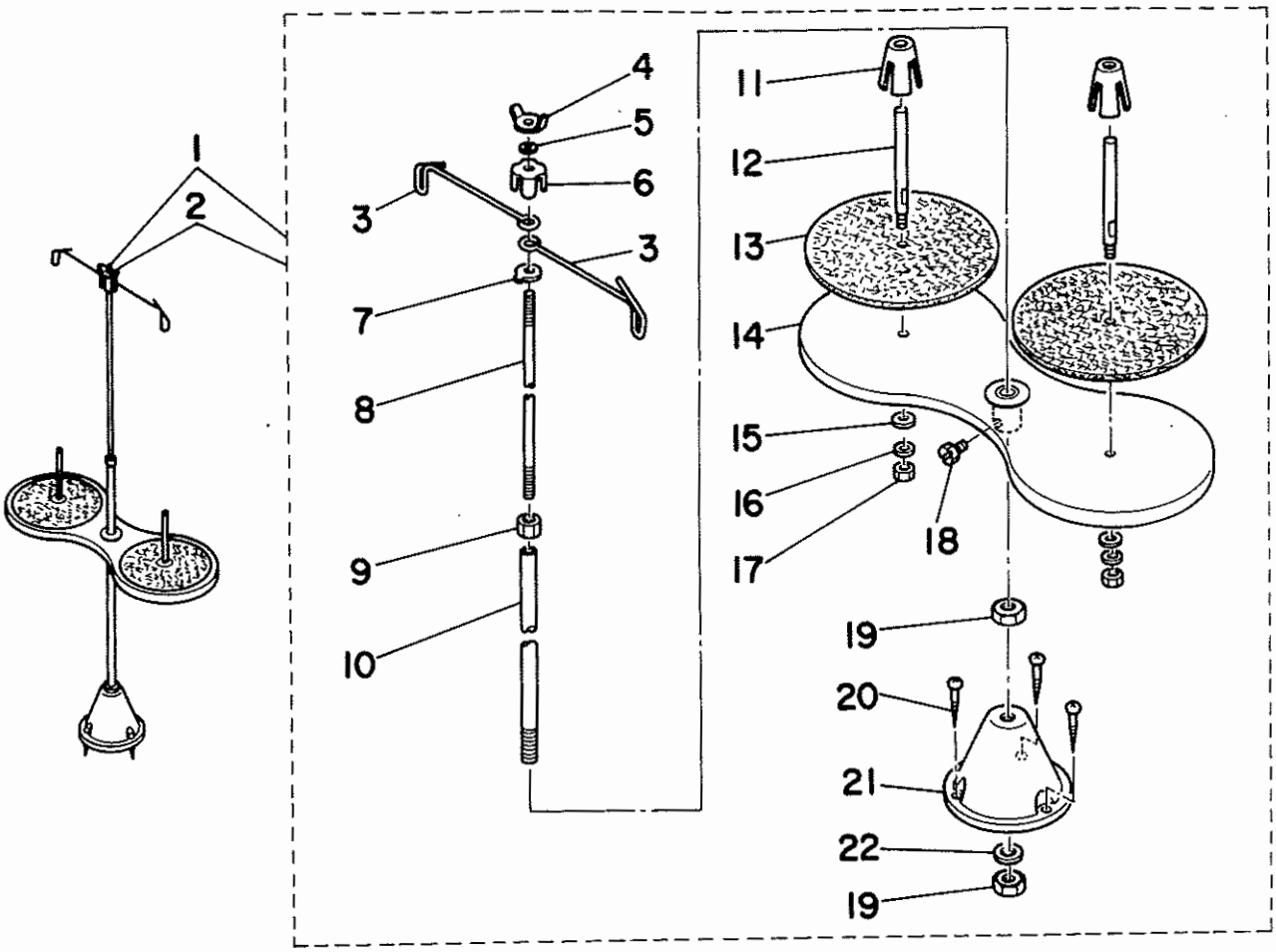
バインダー関係 (DLM-5210 専用部品)



REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒンメイ	AMT.
1		MAT-11801NA0	BINDER ASM.	ｶﾀﾏｷﾀﾏﾌﾞﾁ ﾏｴﾒｽ ﾊﾞｲﾝﾀﾞｰ	1
2		MAN-011010A0	SINGLE FOLD BIAS FOLDER ASM.	ｶﾀﾏｷ ﾊﾞｲﾝﾀﾞｰ ｸﾐ	(1)
3		MAT-11803N0A	TAPE GUIDE	ﾃｰﾌﾟ ｱﾝﾅｲ	(1)
4		SS-7090510-SP	SCREW 9/64-40 L= 4.6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=4.6	(2)
5		WP-0450000-SD	WASHER 4.5X8X0.5	ﾋﾗｻﾞｶﾞﾈ 4.5X8X0.5	(2)
6		SS-7090710-SP	SCREW 9/64-40 L= 6.8	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6.8	2
7		WP-0371026-SD	WASHER 3.7X7X1	ﾋﾗｻﾞｶﾞﾈ 3.7X7X1	2
8		MAT-11901NA0	BINDER ASM.	ﾘﾖｰﾏｷﾀﾏﾌﾞﾁ ﾏｴﾒｽ ﾊﾞｲﾝﾀﾞｰ	1
9		MAN-015010A0	DOUBLE FOLD BIAS FOLDER ASM.	ﾘﾖﾏｷ ﾊﾞｲﾝﾀﾞｰ ｸﾐ	(1)
10		MAT-11903N0A	TAPE GUIDE B	ﾃｰﾌﾟ ｱﾝﾅｲ B	(1)
11		SS-7090510-SP	SCREW 9/64-40 L= 4.6	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=4.6	(2)
12		WP-0450000-SD	WASHER 4.5X8X0.5	ﾋﾗｻﾞｶﾞﾈ 4.5X8X0.5	(2)
13		SS-7090710-SP	SCREW 9/64-40 L= 6.8	ﾏﾙﾋﾗﾈｼﾞ 9/64-40 L=6.8	2
14		WP-0371026-SD	WASHER 3.7X7X1	ﾋﾗｻﾞｶﾞﾈ 3.7X7X1	2

From the library of: Diamond Needle Corp

10. THREAD STAND COMPONENTS
糸立装置関係

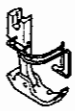
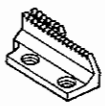


REF.NO.	NOTE	PART NO.	DESCRIPTION	ヒ ン メ イ	AMT.
1	#01	111-81054	THREAD STAND ASM.	ｲﾄﾀﾃ ｿｳﾁ A	1
2	#02	111-81062	THREAD STAND ASM.	ｲﾄﾀﾃ ｿｳﾁ B	1
3		B3307-012-000	THREAD GUIDE	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ	(2)
4		B3310-012-000	POSITION CUP SET SCREW	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ｼﾒﾈｼﾞ	(1)
5		WS-0641560-KR	SPRING WASHER 6.4X11.9X1.5	ﾊﾞﾈｻﾞｶﾞﾈ 6.4X11.9X1.5	(1)
6		B3309-012-000	POSITION CUP	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲ ﾏﾜﾘﾄﾞﾒ	(1)
7		B3308-012-000	ROD WASHER	ｲﾄﾀﾃ ｲﾄｱﾝﾅｲｳｹ	(1)
8		B3306-012-000	SPOOL ROD	ｲﾄﾀﾃ ｳｴｶﾝ	(1)
9		NM-6061061-SE	NUT M6	ﾛｯｶｸﾅｯﾄ M6 10X11.5X10	(1)
10		B3302-012-000	SPOOL REST ROD	ｲﾄﾀﾃ ｼﾀｶﾝ	(1)
11	#02	111-81906	SPOOL RETAINER	ｲﾄﾏｷ ﾌﾚﾄﾞﾒ	(2)
12		B3320-704-L00-A	SPOOL PIN	ｲﾄﾏｷｳｹﾎﾞｳ	(2)
13		B3311-012-000	SPOOL REST CUSHION	ｲﾄﾏｷｳｹｻﾞ	(2)
14		111-81153	SPOOL REST ASM.	ｲﾄﾏｷｳｹ ｸﾐ	(1)
15		WP-0560860-SE	WASHER 5.6X12X0.8	ﾋﾗｻﾞｶﾞﾈ 5.6X12X0.8	(2)
16		WS-0531060-KR	SPRING WASHER 5.3X8.3X1	ﾊﾞﾈｻﾞｶﾞﾈ 5.3X8.3X1	(2)
17		NS-6123881-SE	NUT 3/16-28	ﾛｯｶｸﾅｯﾄ 3/16-28	(2)
18		SM-9061080-SE	SCREW M6 L=10	ﾛｯｶｸﾎﾞﾙﾄ M6 L=10	(1)
19		NM-6100663-SE	NUT M10	ﾛｯｶｸﾅｯﾄ M10 3ｼｭ	(2)
20		SK-3452000-SE	WOOD SCREW D=4.5 L=20	ﾏﾙﾓｸﾈｼﾞ D=4.5 L=20	(3)
21		111-81005	THREAD STAND	ｲﾄﾀﾃﾀﾞｲ	(1)
22		WS-1002560-KR	SPRING WASHER 10X18X2.5	ﾊﾞﾈｻﾞｶﾞﾈ 10X18X2.5	(1)

Note(注記)#01.....For Export 輸出用
#02.....For domestic use 国内用

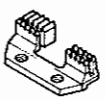
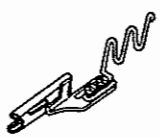
From the library of: Diamond Needle Corp

12. TABLE OF EXECHANGING GAUGES FOR DLM-5200
DLM－5200ゲージ一覧表

Specifications of the sub-gauge サブゲージ仕様	Gauge width サブゲージ巾	1 Throat plate 針板	2 Throat plate cover (asm) 針板蓋(組)	3 Gauge ゲージ	4 Throat plate chip guard 針板布屑カバー	5 Chip guide 布屑ガイド	6 Hinging presser (asm) 自由押え(組)	7 Hinging presser (asm) (With finger guard) 自由押え(指ガード付)	8 Feed dog 送り	9 Knife メス
										
CA	5/64" (2.0mm)	11346004	B11155300AD	B1190522Y0A	11346905	11346400	B1524522NA0A	B1524522NB0A	B1613522N00A	B4121522000
C	3/32" (2.4mm)	11346004	B11155300AD	B1190522X00	11346905	11346400	B1524522NA0A	B1524522NB0A	B1613522N00A	B4121522000
D	1/8" (3.2mm)	11346004	B11155300AD	B1190522S00	11346905	11346400	B1524522NA0A	B1524522NB0A	B1613522N00A	B4121522000
E	5/32" (4.0mm)	11346004	B11155300AF	B1190522Y00	11346905	11346400	B1524522NA0A	B1524522NB0A	B1613522N00A	B4121522000
F	3/16" (4.8mm)	11346004	B11155300AF	B1190522T00	11346905	11346400	B1524522NA0A	B1524522NB0A	B1613522N00A	B4121522000
H	1/4" (6.4mm)	11346004	B11155300AF	B1190522U00	11347101	11346509	B15240120A0	B15240120BA	B1613522W00A	B4121522000
HA	1/4" (6.4mm)	11346004	B11155300AM	B1190522U0A	11347101	11346509	B15240120A0	B15240120BA	B1613522A0A	B4121522000
K	5/16" (7.9mm)	11346103	B11155300AM	B1190522Y08	11347101	11346509	B15240120A0	B15240120BA	B1613522W00A	B4121522000
M	3/8" (9.5mm)	11346103	B11155300AM	B1190522V00	11347309	11346509	B15240120A0	B15240120BA	B1613522W00A	B4121522000

D ~ Standard specification　　D～標準仕様
CA, HA, K ~ Specification for spare parts　　CA,HA,K～補用パーツ仕様
C, E, F, H, M ~ Special specification　　C,E,F,H,M～特別仕様

13. TABLE OF EXECHANGING GAUGES FOR DLM-5210
DLM－5210ゲージ一覧表

Specifications of the sub-gauge サブゲージ仕様	Gauge width 仕上り巾(m/m)	1 Gauge ゲージ	2 Throat plate 針板	3 Throat plate chip guard 針板布屑カバー	4 Hinging presser (asm) 自由押え(組)	5 Feed dog 送り	6 Knit 前メス	7 Binder バインダー Semi-fold binder 三巻	8 Binder バインダー Clean finish top and bottom 四巻
									
	5	B1190523000	11340304	B1191523000	B15245230A0	B1613523000	B4121523000	MAT11801NA0	MAT11901NA0
	6	B1190523B00			B1524523BA0		B4121523000	MAN0110F0A0	MAN0150F0A0
	7	B1190523C00			B1524523CA0		B4121523000	MAN0110G0A0	MAN0150G0A0
	9.5	B1190523E00			B1524523EA0		B4121523B00		MAN0150J0A0

From the library of: Diamond Needle Corp

NUMERICAL INDEX OF PARTS 索引

Part No. 品番	Page 頁	Ref. No.
B1110-012-000	2	44
B1113-155-0A0	2	12
B1113-155-000	2	13
B1115-522-000-A	4	45
B1115-530-0AD	20	2-C
B1115-530-0AD	20	2-CA
B1115-530-0AD	20	2-D
B1115-530-0AF	20	2-E
B1115-530-0AF	20	2-F
B1115-530-0AF	20	2-H
B1115-530-0AF	20	2-HA
B1115-530-0AM	20	2-K
B1115-530-0AM	20	2-M
B1115-530-00F	4	44
B1148-555-000	10	8
B1177-522-000	4	17
B1190-522-S00	2	37
B1190-522-S00	20	3-D
B1190-522-T00	20	3-F
B1190-522-U0A	20	3-HA
B1190-522-U00	20	3-H
B1190-522-V00	20	3-M
B1190-522-X00	20	3-CA
B1190-522-Y0A	20	3-C
B1190-522-Y0B	20	3-K
B1190-522-Y00	20	3-E
B1190-523-000	2	48
B1191-523-000	2	51
B1193-530-000	4	39
B1212-552-A00	4	13
B1213-552-0A0-A	4	34
B1305-012-0A0	6	13
B1306-155-0A0	6	15
B1306-155-0B0	6	12
B1306-155-0C0	6	11
B1307-155-0A0	6	18
B1307-155-0B0	6	17
B1308-155-0A0	6	20
B1401-522-A00-A	6	3
B1401-522-B00-A	6	44
B1402-552-000-A	6	2
B1405-012-000	6	1
B1408-552-000	4	8
B1411-552-0A0	6	5
B1414-555-000	6	4
B1414-555-000	12	42
B1421-523-000	8	41
B1501-522-000	8	29
B1502-541-000	8	33
B1505-227-000	8	27
B1509-555-000	8	24
B1510-227-000	8	26
B1511-555-000	8	25
B1520-552-000-A	8	1
B1521-555-000	8	2
B1524-012-0A0	20	6-H
B1524-012-0A0	20	6-HA
B1524-012-0A0	20	6-K
B1524-012-0A0	20	6-M
B1524-012-0BA	20	7-H
B1524-012-0BA	20	7-HA
B1524-012-0BA	20	7-K
B1524-012-0BA	20	7-M
B1524-522-NA0-A	8	35
B1524-522-NA0-A	20	6-C
B1524-522-NA0-A	20	6-CA
B1524-522-NA0-A	20	6-D
B1524-522-NA0-A	20	6-E
B1524-522-NA0-A	20	6-F
B1524-522-NB0-A	8	36
B1524-522-NB0-A	20	7-C
B1524-522-NB0-A	20	7-CA
B1524-522-NB0-A	20	7-D
B1524-522-NB0-A	20	7-E
B1524-522-NB0-A	20	7-F
B1524-523-0A0	8	37
B1524-523-00E	8	40
B1613-522-A0A	20	8-HA
B1613-522-N00-A	10	32
B1613-522-N00-A	20	8-C
B1613-522-N00-A	20	8-CA
B1613-522-N00-A	20	8-D
B1613-522-N00-A	20	8-E
B1613-522-N00-A	20	8-F
B1613-522-W00-A	20	8-H
B1613-522-W00-A	20	8-K
B1613-522-W00-A	20	8-M
B1613-523-000	10	70
B1808-552-0A0	6	33
B1810-552-000	6	34
B1830-127-0A0	6	35
B1835-523-000	6	43
B1837-012-0A0	6	37
B1903-552-000	4	9
B1905-541-B00	4	6
B1909-505-000	4	10
B2616-372-000	14	14
B3111-552-B00	2	33
B3115-552-000	2	31
B3118-552-E00	2	36
B3120-125-000	2	27
B3125-012-000	17	14
B3126-012-000	2	30
B3126-012-000	17	12
B3128-012-000	2	32
B3129-012-A00	2	28
B3129-012-B00	17	13
B3132-552-000	2	29
B3148-123-000	2	14
B3149-123-A00	2	15
B3209-555-000	17	18
B3211-555-000	17	17
B3212-555-000	17	16
B3302-012-000	18	10
B3306-012-000	18	8
B3307-012-000	18	3
B3308-012-000	18	7
B3309-012-000	18	6
B3310-012-000	18	4
B3311-012-000	18	13
B3320-704-L00-A	18	12
B3419-122-000	16	18
B3431-552-000-A	16	17
B3514-412-000	14	15
B3529-226-000	14	7
B3530-555-000	14	1
B3536-122-000	14	9
B4102-522-000	12	32
B4103-522-000	12	30
B4106-522-000-B	12	37
B4107-522-000	12	39
B4108-522-000	12	40
B4109-522-000	12	43
B4110-522-000	12	46
B4111-522-000	12	25
B4112-522-000	12	45
B4113-522-0B0	12	18
B4114-522-000	12	21
B4115-522-000	12	22
B4116-530-000	12	31
B4117-522-000	12	19
B4119-522-000	12	9
B4120-522-000	12	16
B4121-522-000	12	15
B4121-522-000	20	9-C
B4121-522-000	20	9-CA
B4121-522-000	20	9-D
B4121-522-000	20	9-E
B4121-522-000	20	9-F
B4121-522-000	20	9-H
B4121-522-000	20	9-HA
B4121-522-000	20	9-K
B4121-522-000	20	9-M
B4121-523-000	12	47
B4122-522-000	12	14
B4123-522-000	12	36
B4124-522-000	12	28
B4125-522-000	12	26
B4126-522-000	12	29
B4131-522-000	12	2
B4132-522-000-A	12	38
B4133-522-000	12	4
B4135-523-000	12	48
B8224-523-000	16	30
B8225-522-000	16	31
B8226-522-000	16	26
B9117-012-000	6	36
CQ-2020000-00	8	42
CQ-2520000-00	14	10
CQ-3500000-F0	4	3
CS-079073A-SH	6	38
CS-079101A-SH	6	28
CS-147121A-SH	4	21
CS-147121A-SH	10	48
CS-147121A-SH	10	61
D3201-555-DA0	17	9
D3213-555-DA0	17	10
MAN-011010A0	19	2
MAN-015010A0	19	9
MAT-11801NA0	19	1
MAT-11803N0A	19	3
MAT-11901NA0	19	8
MAT-11903N0A	19	10
MC-2005007-50	6	45
MDB-1008I400	6	10
MDP-500BI400	6	46
NM-6061061-SE	18	9
NM-6100663-SE	18	19
NS-6090310-SP	12	5
NS-6090310-SP	12	7
NS-6090310-SP	16	29
NS-6110310-SP	12	44
NS-6110420-SP	12	12
NS-6120310-SP	12	8
NS-6123881-SE	18	17
NS-6150430-SR	16	12
NS-6150430-SR	16	45
NS-6680410-SP	10	41
RC-1381001-KP	10	31
RC-1381001-KP	10	53
RC-1850001-KP	4	28
RE-0200000-K0	12	27
RE-0400000-K0	8	20
RE-0500000-K0	8	6
RE-0500000-K0	8	9
RE-0500000-K0	8	17
RE-0500000-K0	10	18
RE-0500000-K0	10	21
RE-1000000-K0	16	9
RE-1000000-K0	16	42
RO-0291801-00	4	35
RO-0371801-00	8	3
RO-0442401-00	4	14
RO-0781901-00	10	63
RO-0922702-00	10	16
RO-0982401-00	16	6
RO-1952401-00	14	2
SD-0380552-SL	2	16
SD-0450401-SP	8	39
SD-0490261-SP	17	19
SD-0720332-SP	8	16
SD-1000801-SH	10	46
SE-4301041-SR	14	21
SK-3412000-SC	16	27
SK-3452000-SE	18	20
SK-3482500-SC	17	22
SL-4030851-SF	14	18
SM-9061080-SE	18	18
SS-1110840-SP	2	4
SS-2110915-SP	2	38
SS-2110915-SP	2	49
SS-2110915-SP	4	42
SS-4080310-SP	2	52
SS-4080310-SP	4	38
SS-4080310-SP	4	43
SS-4080610-SP	12	13
SS-4080620-TP	10	33
SS-4090815-SP	12	3
SS-4090815-SP	12	6
SS-4110515-SP	16	35
SS-4110515-SP	17	11
SS-4110715-SP	16	25
SS-4110715-SP	16	33
SS-4120415-SP	14	5
SS-4120615-SP	2	21
SS-4120615-SP	2	22
SS-4120615-SP	14	6
SS-4120915-SP	2	9
SS-4120915-SP	6	23
SS-4120915-SP	6	27
SS-4120915-SP	10	59
SS-4121615-SP	2	42
SS-4150915-SP	14	13
SS-4150915-SP	14	30
SS-5060410-SP	12	49
SS-6060210-SP	2	46
SS-6080320-SP	4	46
SS-6080410-SP	2	3
SS-6080410-SP	2	5
SS-6090620-TP	10	14
SS-6090620-TP	10	29
SS-6090620-TP	10	40
SS-6090670-TP	4	27
SS-6090670-TP	6	6
SS-6090670-TP	10	3
SS-6090810-TP	12	33
SS-6110420-TP	6	29
SS-6110610-TP	2	40
SS-6110810-TP	12	17
SS-6111010-SP	6	32
SS-6111010-SP	12	11
SS-6111010-TP	14	28
SS-6120930-TP	10	11
SS-6121010-SP	12	10
SS-6121060-SP	12	41
SS-6121210-SP	10	45
SS-6121610-SP	10	43
SS-6661110-SP	4	24
SS-6700710-SH	16	5
SS-7080510-TP	6	8
SS-7081310-SP	17	20
SS-7090510-SP	19	4
SS-7090510-SP	19	11
SS-7090610-SP	16	28
SS-7090710-SP	19	6
SS-7090710-SP	19	13
SS-7090910-SP	8	32
SS-7091110-SP	8	34
SS-7091110-SP	16	49
SS-7110350-SP	17	15
SS-7110510-SP	10	36
SS-7110740-TP	10	52
SS-7111120-SP	10	58
SS-7120640-SP	17	7
SS-7120770-SH	10	6
SS-7121410-TP	10	55
SS-7150940-SP	4	18
SS-7681650-TP	4	15
SS-7701010-SP	17	4
SS-8090670-SP	2	34
SS-8110410-TP	6	39

From the library of: Diamond Needle Corp

NUMERICAL INDEX OF PARTS

索 引

Part No. 品番	Page 頁	Ref. No.
SS-8110510-SP	12	20
SS-8150432-TH	6	41
SS-8150432-TH	10	51
SS-8150710-SP	2	35
SS-8150710-SP	10	28
SS-8150912-TH	4	19
SS-8151150-SP	4	1
SS-8151550-SP	4	33
SS-8153010-SR	16	13
SS-8153010-SR	16	46
SS-8660610-TP	4	12
SS-8660610-TP	4	22
SS-8660610-TP	10	49
SS-8660610-TP	10	62
SS-8660810-TP	6	14
SS-8660810-TP	6	16
SS-8660810-TP	6	19
SS-8660810-TP	6	21
SS-8660810-TP	8	31
SS-8660810-TP	10	66
SS-8661040-TP	10	67
SS-8681650-TP	4	11
SS-9121010-TP	12	24
SS-9151540-SR	16	22
SS-9151610-SR	16	14
SS-9151610-SR	16	47
SS-9182010-SN	16	11
SS-9182010-SN	16	44
TA-0180401-MO	6	42
TA-0850604-RO	2	7
TA-1250406-RO	2	41
TA-1250705-RO	2	8
TA-2000502-RO	2	17
TA-2101002-RO	2	18
WP-0371026-SD	19	7
WP-0371026-SD	19	14
WP-0450000-SD	19	5
WP-0450000-SD	19	12
WP-0460556-SD	8	38
WP-0480856-SP	10	56
WP-0480856-SP	12	23
WP-0501016-SD	17	21
WP-0560860-SE	18	15
WS-0531060-KR	18	16
WS-0641560-KR	18	5
WS-1002560-KR	18	22
110-00304	2	2
110-00510	2	10
110-00619	2	11
110-00700	2	20
110-00858	2	6
110-01104	2	47
110-01500	2	24
110-01609	2	45
110-01658	2	43
110-02300	4	20
110-02409	4	29
110-02508	4	30
110-02607	4	32
110-02904	4	36
110-04009	6	22
110-04207	6	25
110-04306	6	24
110-05105	6	7
110-05204	4	7
110-06004	8	28
110-06103	8	30
110-06202	8	10
110-06350	8	5
110-06509	8	7
110-06608	8	8
110-06905	8	13
110-07002	8	15
110-07101	8	12
110-07200	8	14
110-07309	8	11
110-08000	4	25
110-08059	4	23
110-08109	4	26
110-08208	10	12
110-08356	10	42
110-08455	10	26
110-08604	10	25
110-08703	10	24
110-08802	10	27
110-09008	10	23
110-09107	10	39
110-09206	10	13
110-09305	10	35
110-09404	10	22
110-09503	10	1
110-09602	10	2
110-09701	10	4
110-09800	10	5
110-09909	10	7
110-10006	10	10
110-10154	10	19
110-10303	10	17
110-10410	10	20
110-10519	10	64
110-10600	10	68
110-10709	10	65
110-10808	10	38
110-10907	10	50
110-10907	10	60
110-11004	10	54
110-11103	10	30
110-11251	10	34
110-11301	10	37
110-14008	10	15
110-14156	10	44
110-14206	10	47
110-14354	10	57
110-15005	6	30
110-15104	6	40
110-15609	6	31
110-15807	6	26
110-17209	4	2
110-18009	8	22
110-18108	8	23
110-18207	8	18
110-18306	8	21
110-18405	8	19
110-18504	2	23
110-18702	2	19
110-18900	2	26
110-18959	2	25
110-19007	8	43
110-20005	14	19
110-20054	14	16
110-20203	14	22
110-20302	14	17
110-20401	14	24
110-20500	14	26
110-20609	14	25
110-20708	14	20
110-20807	14	23
110-20906	14	27
110-21003	14	29
110-21201	14	3
110-21300	14	11
110-21409	14	31
110-21607	14	4
110-21706	14	12
110-23108	16	3
110-23108	16	38
110-23207	16	4
110-23207	16	39
110-23306	17	3
110-23355	17	2
110-23363	17	1
110-23405	17	5
110-23504	17	6
110-23603	17	8
110-23702	16	20
110-23751	16	16
110-23801	16	21
110-24007	16	7
110-24007	16	40
110-24106	16	8
110-24106	16	41
110-24205	16	15
110-24205	16	48
110-24304	16	23
110-24403	16	19
110-24502	16	10
110-24502	16	43
110-37009	10	69
110-39062	4	5
110-39070	4	4
110-52701	10	9
110-92558	8	4
111-41801	2	53
111-81005	18	21
111-81054	18	1
111-81062	18	2
111-81153	18	14
111-81906	18	11
113-30552	2	1
113-31154	4	47
113-31204	6	9
113-31303	6	47
113-31402	2	39
113-31758	14	8
113-32202	12	34
113-32301	12	35
113-32400	12	1
113-32855	16	1
113-40304	2	50
113-41500	16	37
113-41559	16	36
113-41708	16	32
113-41807	16	34
113-46004	4	41
113-46004	20	1-C
113-46004	20	1-CA
113-46004	20	1-D
113-46004	20	1-E
113-46004	20	1-F
113-46004	20	1-H
113-46004	20	1-HA
113-46103	20	1-K
113-46103	20	1-M
113-46400	4	37
113-46400	20	5-C
113-46400	20	5-CA
113-46400	20	5-D
113-46400	20	5-E
113-46400	20	5-F
113-46509	20	5-H
113-46509	20	5-HA
113-46509	20	5-K
113-46509	20	5-M
113-46905	4	40
113-46905	20	4-C
113-46905	20	4-CA
113-46905	20	4-D
113-46905	20	4-E
113-47101	20	4-H
113-47101	20	4-HA
113-47101	20	4-K
113-47309	20	4-M
113-49008	4	31
113-49107	4	16
113-60708	16	2
113-61003	16	24
133-46905	20	4-F

From the library of: Diamond Needle Corp

From the library of: Diamond Needle Corp

From the library of: Diamond Needle Corp

JUKI

JUKI CORPORATION　　JUKI株式会社

1988. 10 Printed in Japan

From the library of: Diamond Needle Corp